

Uncertainty-Aware Federated Learning for Machine Health Monitoring

Chao Hu

Associate Professor

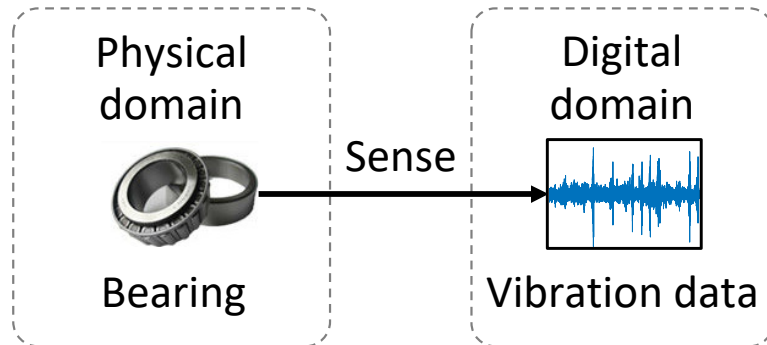
Department of Mechanical Engineering

University of Connecticut

Collaborators: Olga Fink (EPFL), Hao Lu (UPC), Adam Thelen (ISU),
Simon Laflamme (ISU)

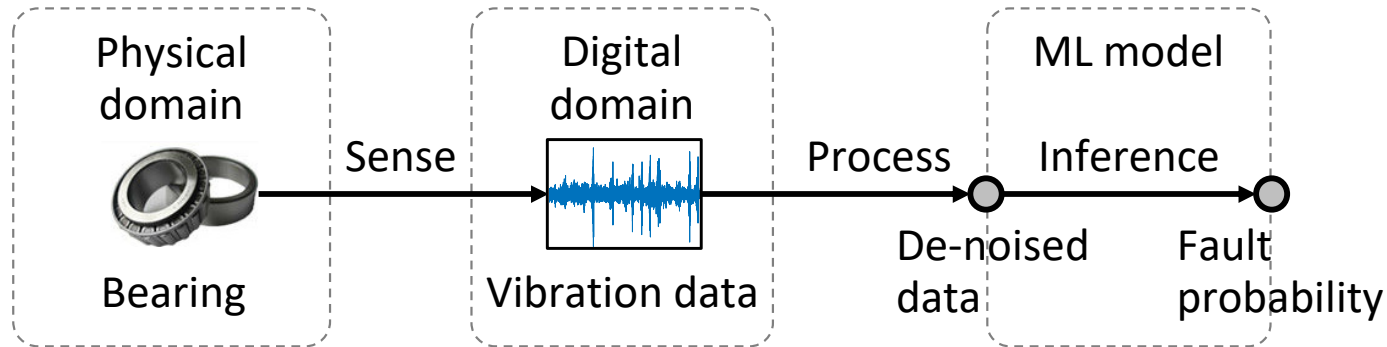
Problem Definition

ML Pipeline for Predictive Maintenance



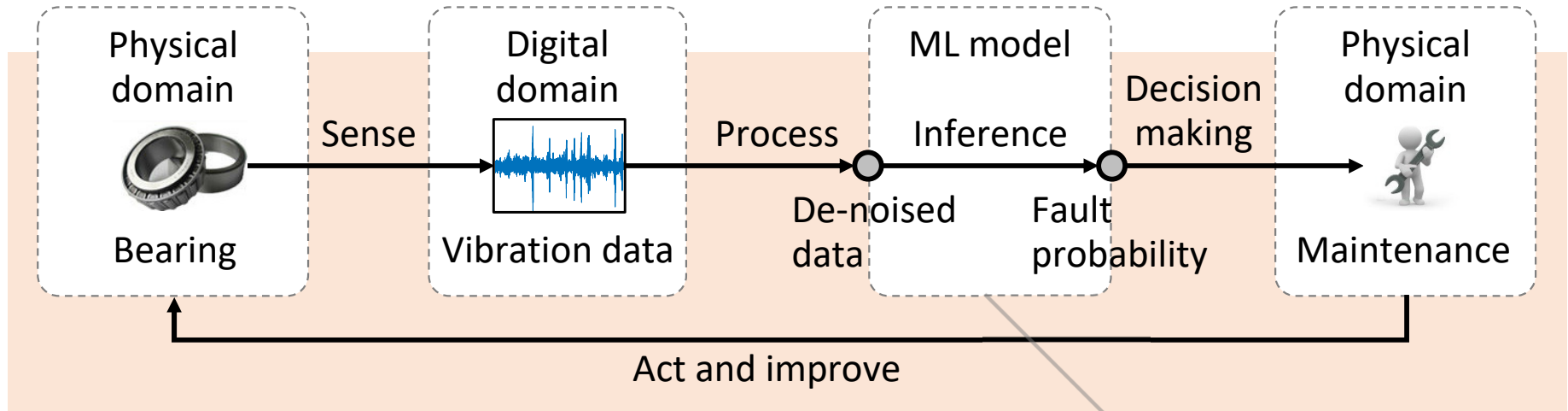
Case Study: Bearing Fault Classification

ML Pipeline for Predictive Maintenance



Case Study: Bearing Fault Classification

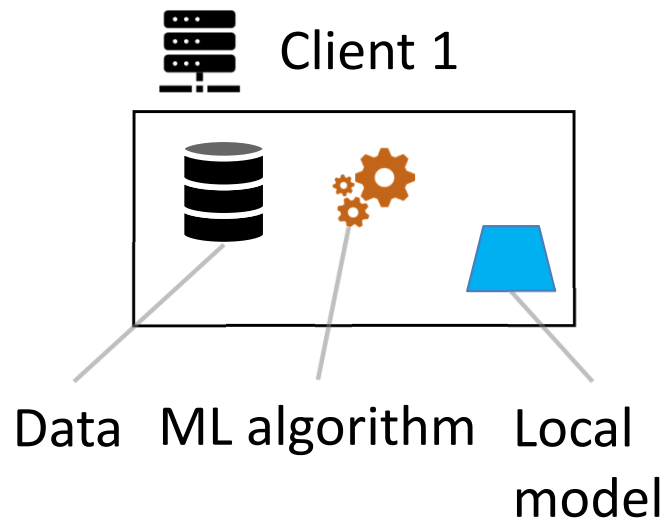
ML Pipeline for Predictive Maintenance



We focus on bearing fault classification.

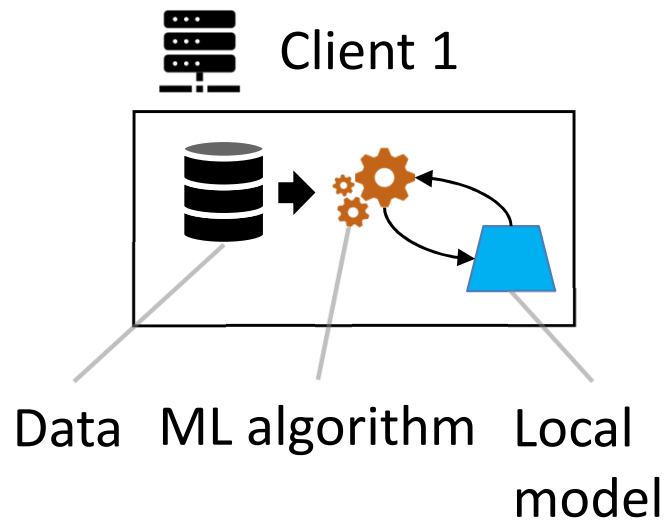
Distributed Learning

Looking at one local client



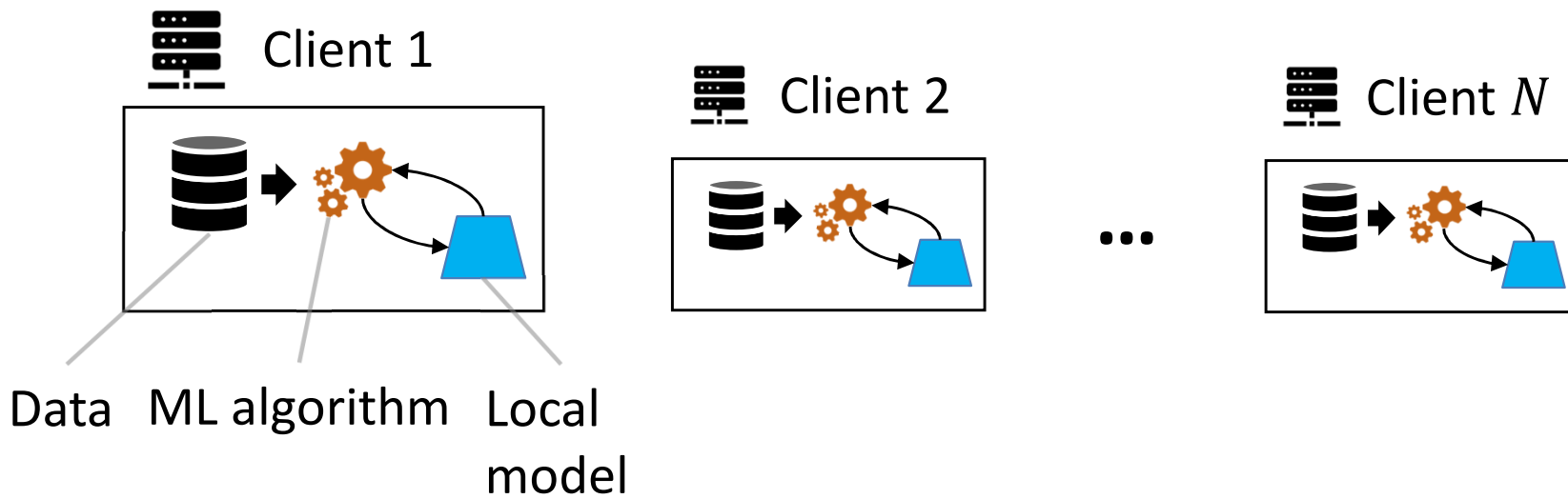
Distributed Learning

Model training locally at one client



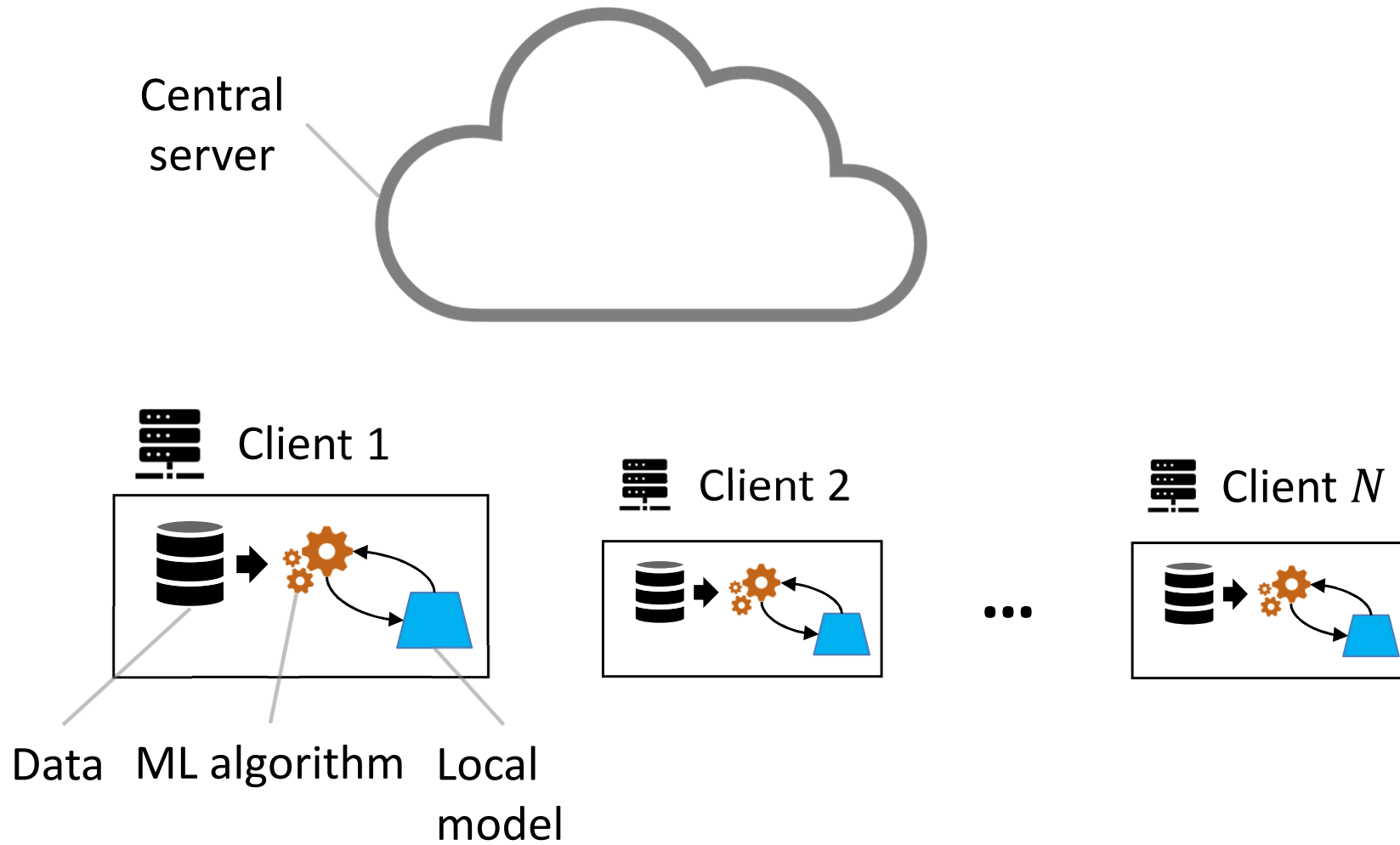
Distributed Learning

Looking at multiple local clients



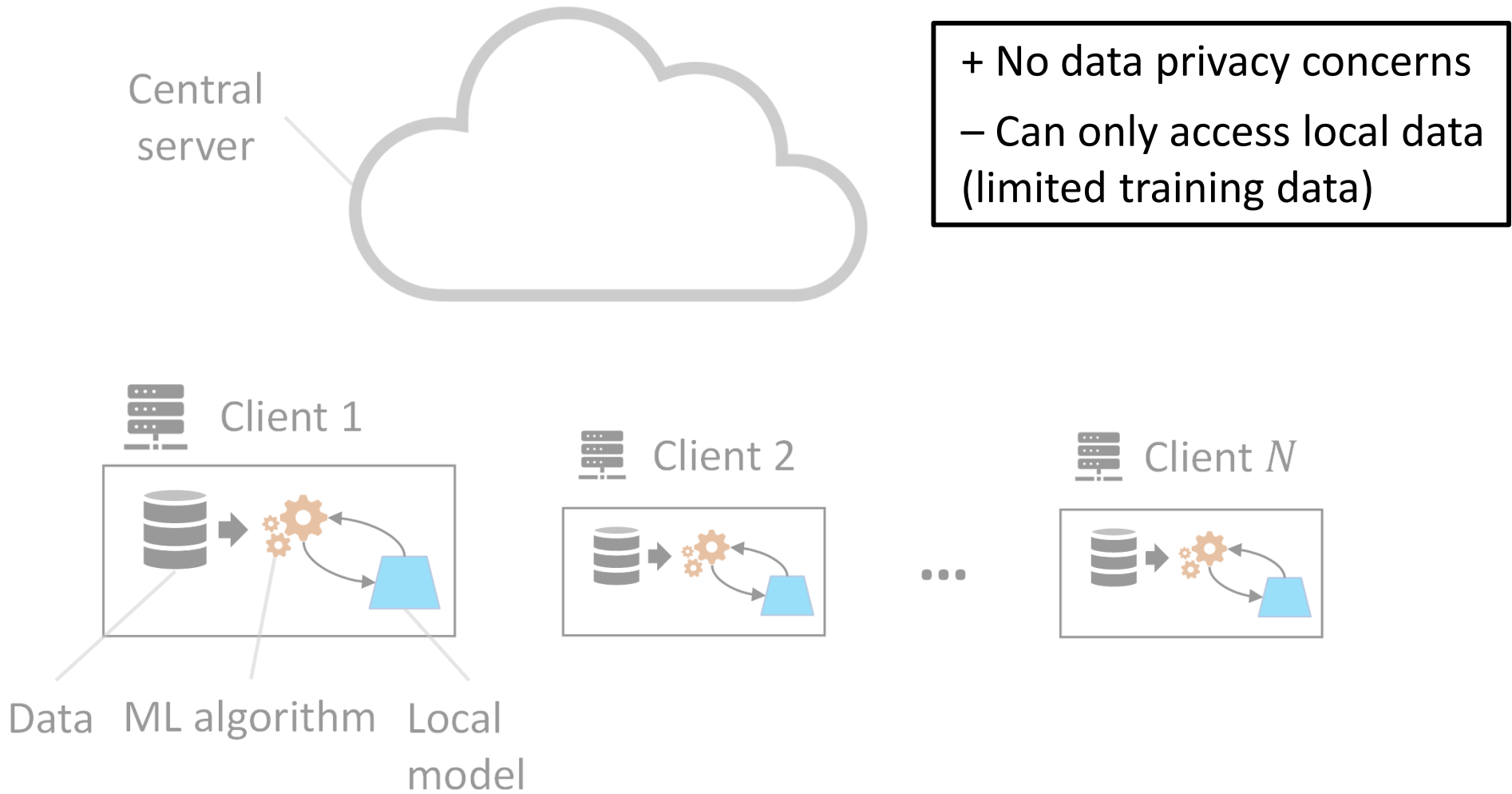
Distributed Learning

Learning with no data sharing



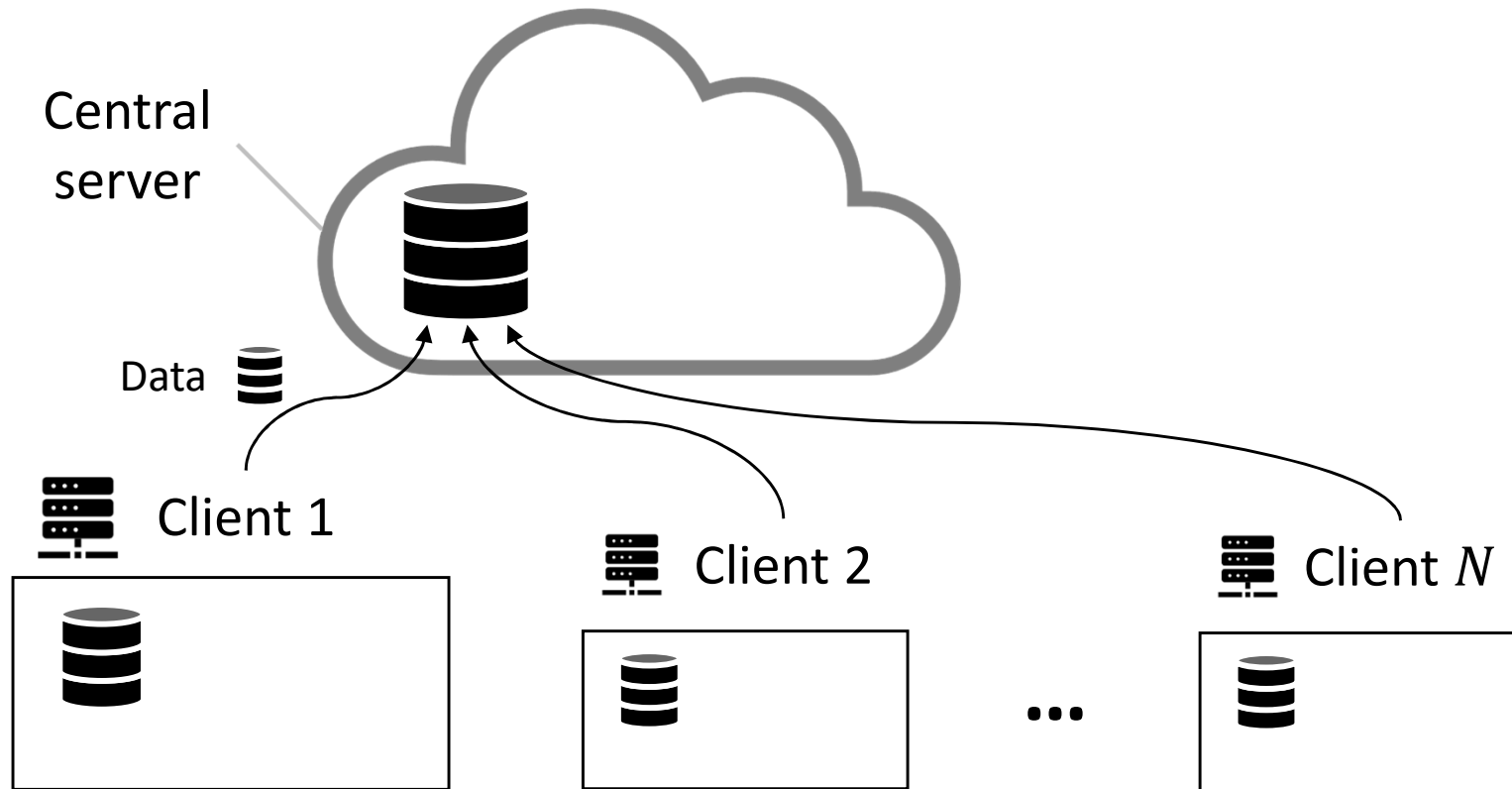
Distributed Learning

Learning with no data sharing



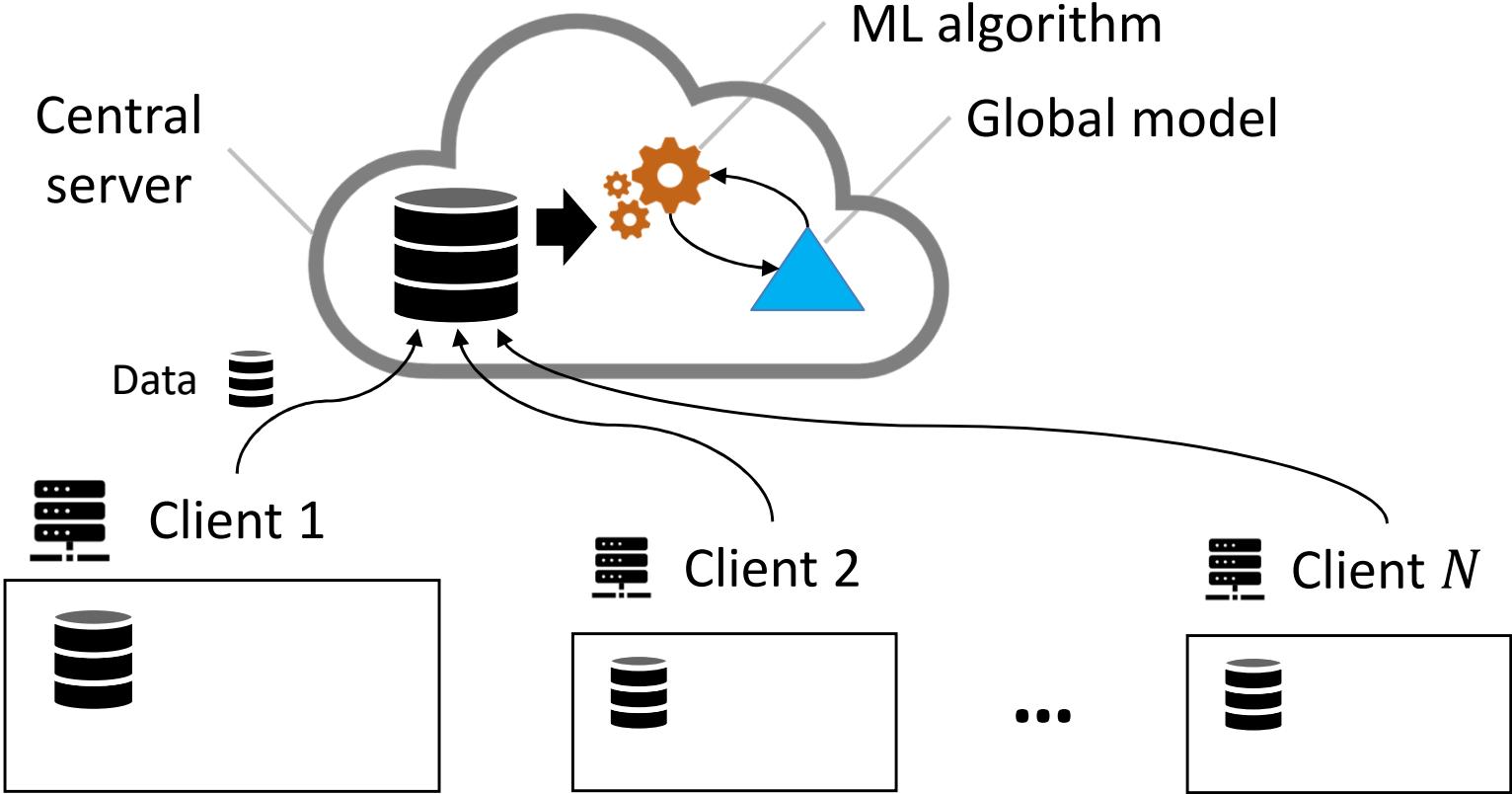
Centralized Learning

Sharing data with central server



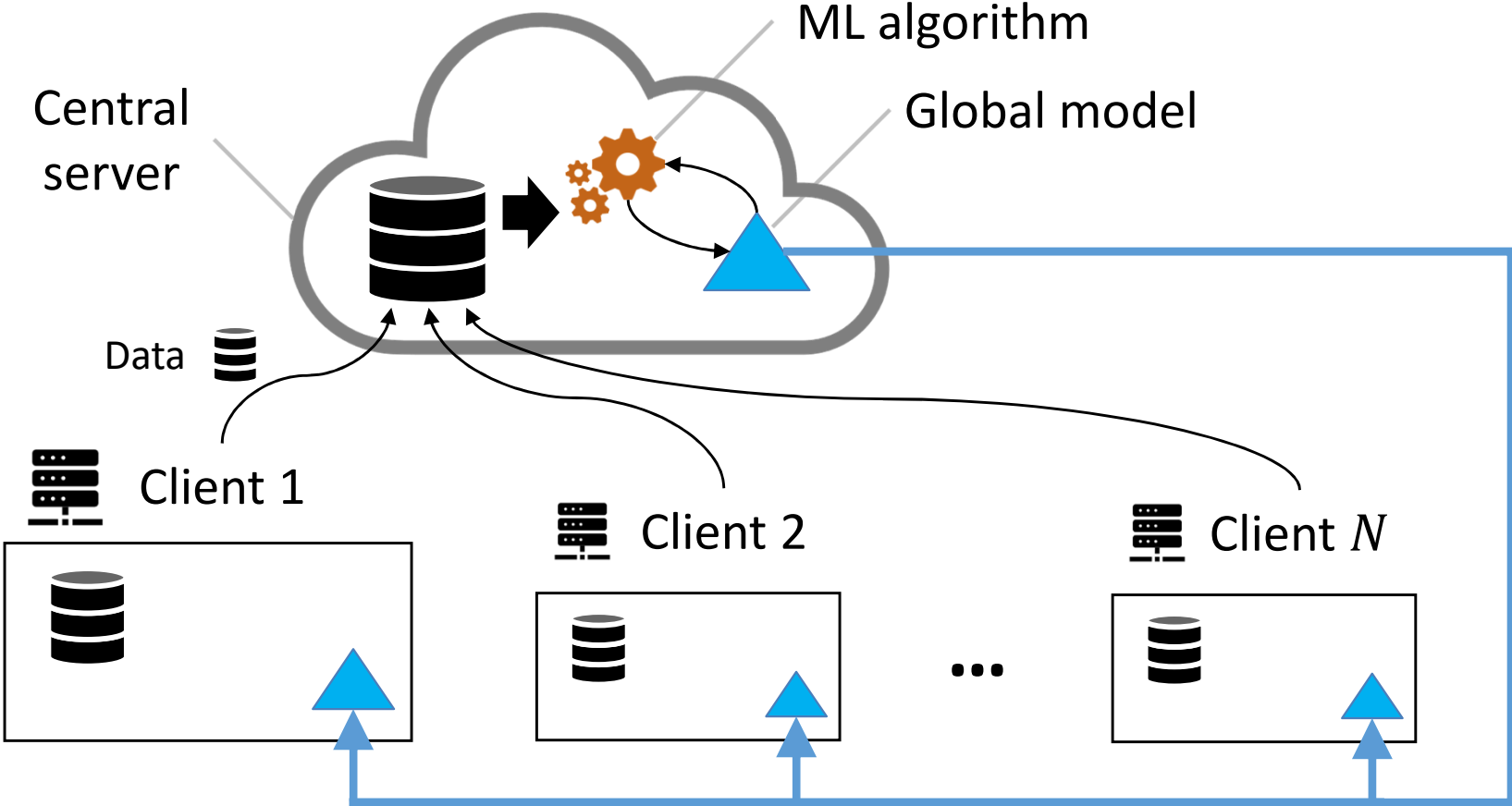
Centralized Learning

Sharing data with central server



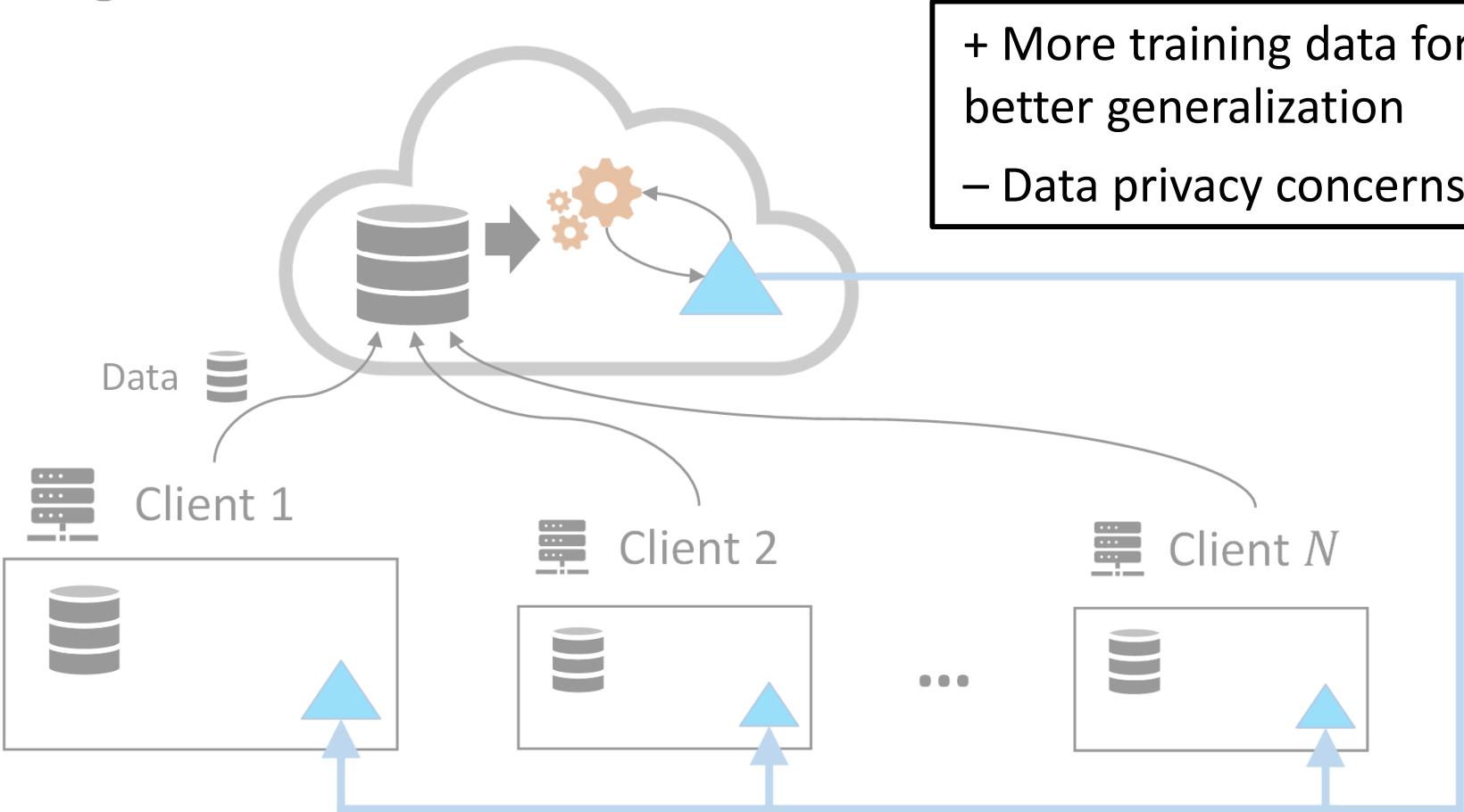
Centralized Learning

Sharing data with central server



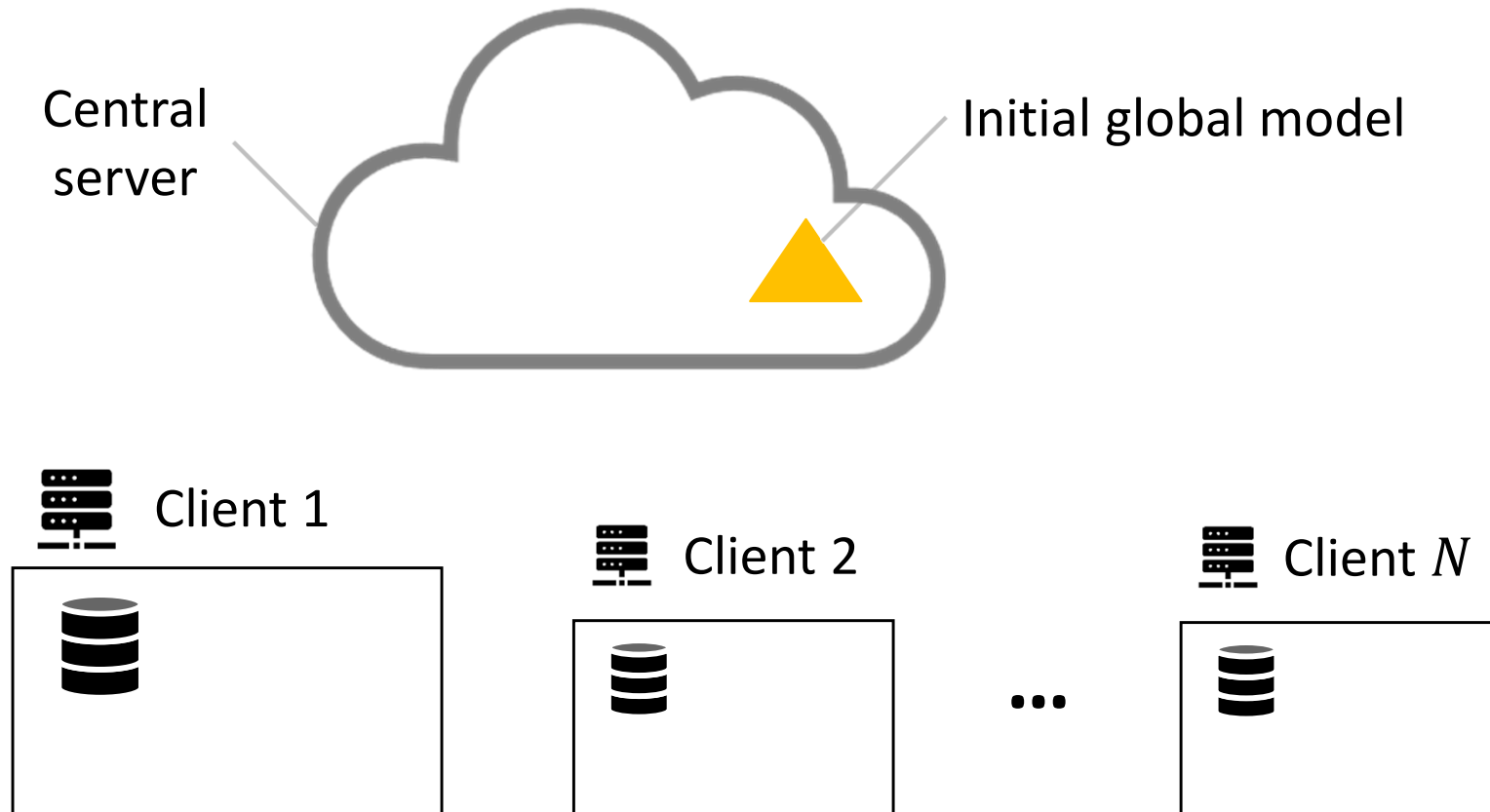
Centralized Learning

Sharing data with central server



Federated Learning

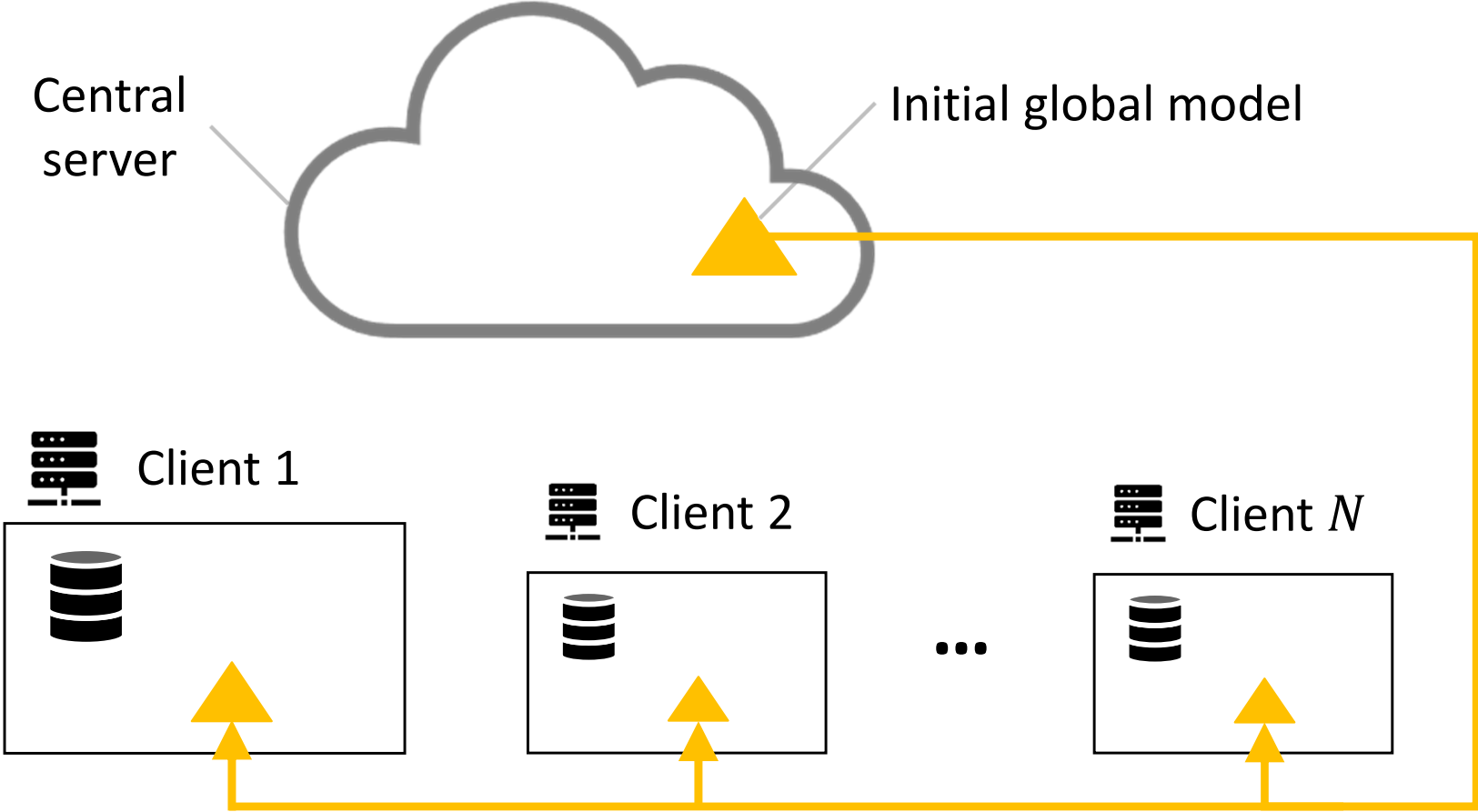
Step 1: Initialize a global model



McMahan, B., Moore, E., Ramage, D., Hampson, S. and y Arcas, B.A., 2017, April. Communication-efficient learning of deep networks from decentralized data. In *Artificial intelligence and statistics* (pp. 1273-1282). PMLR.

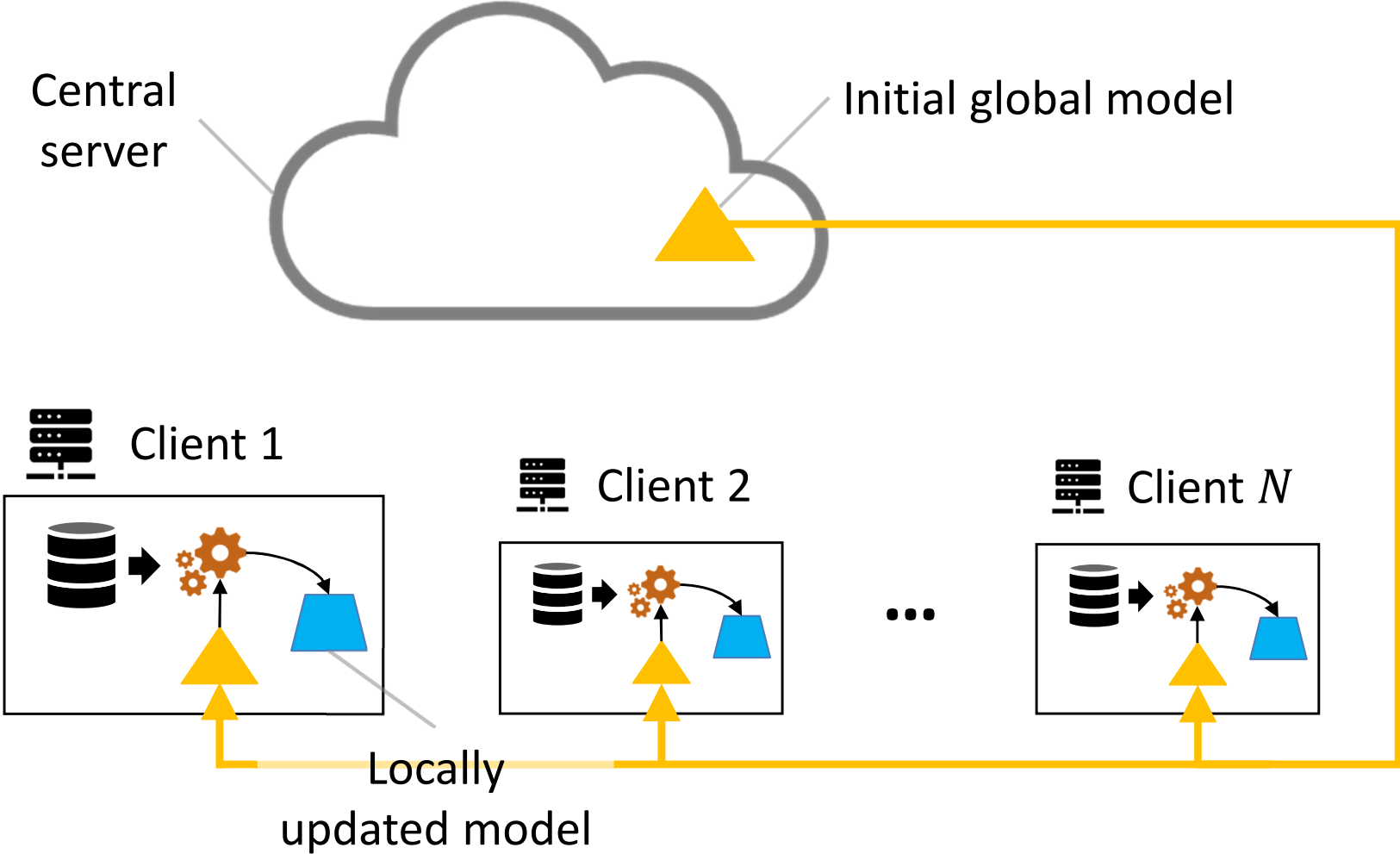
Federated Learning

Step 2: Update the global model locally



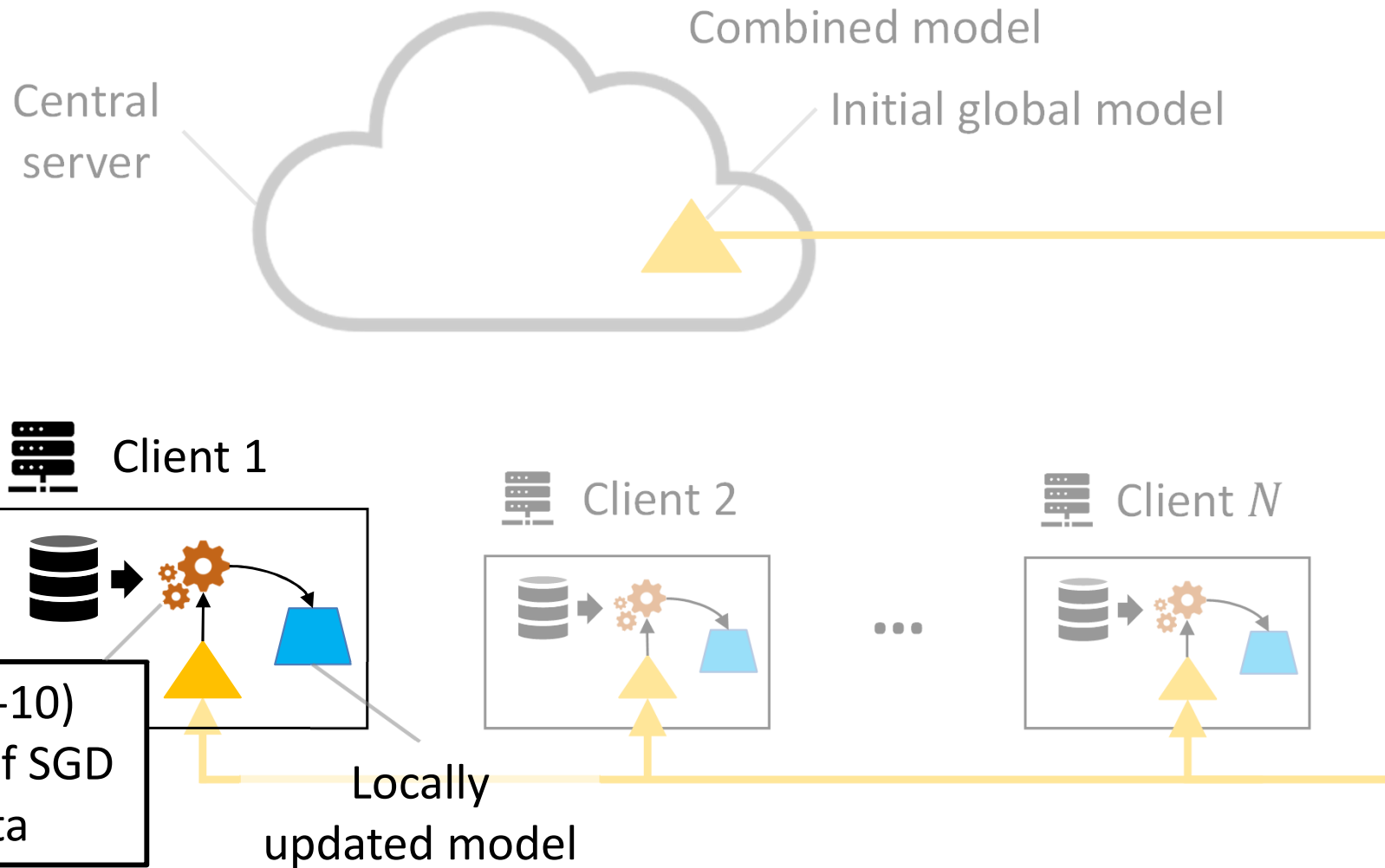
Federated Learning

Step 2: Update the global model locally



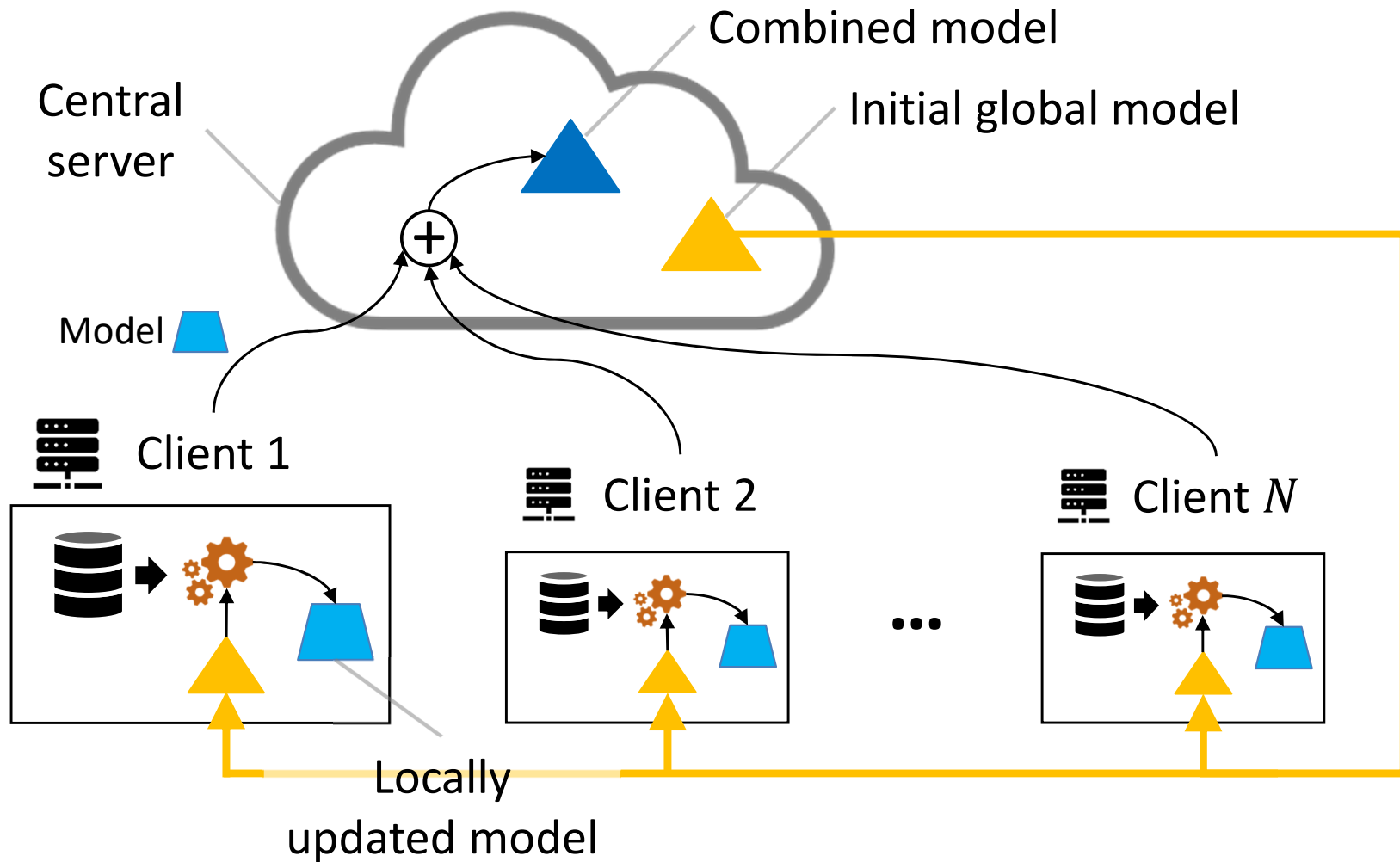
Federated Learning

Step 3: Aggregate local models $\{\theta_t^n\}_{n=1,\dots,N}$



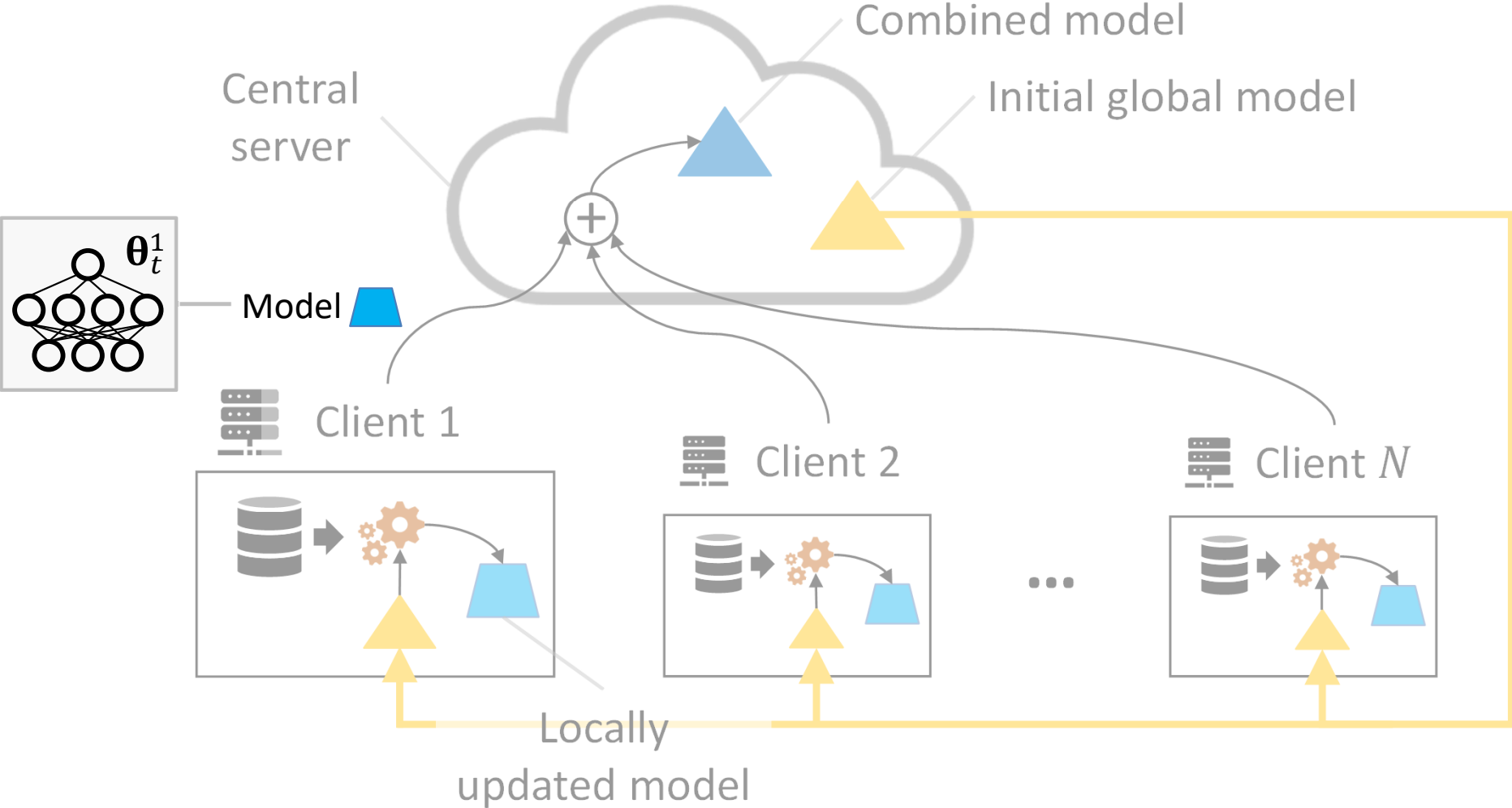
Federated Learning

Step 3: Aggregate local models $\{\theta_t^n\}_{n=1,\dots,N}$



Federated Learning

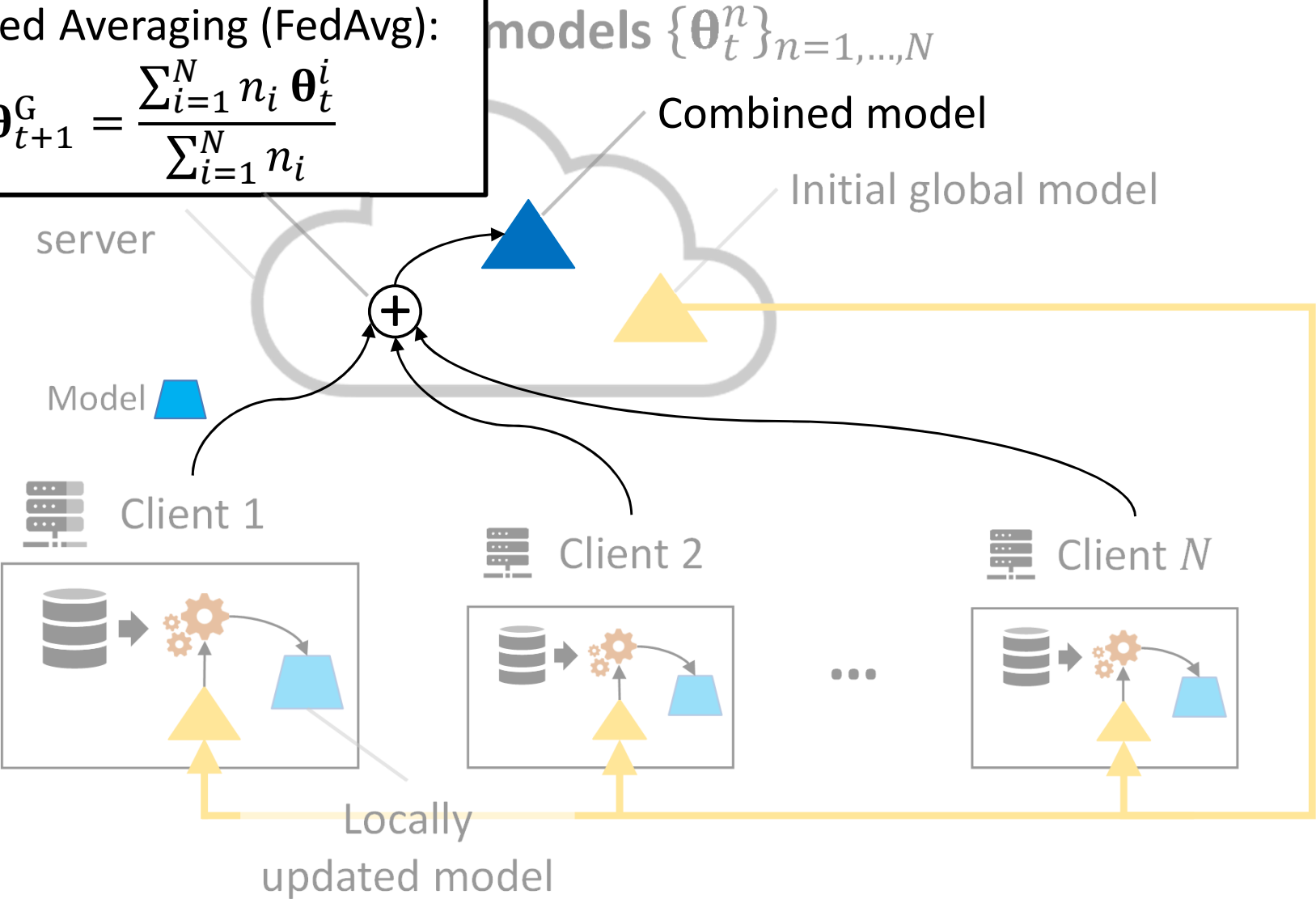
Step 3: Aggregate local models $\{\theta_t^n\}_{n=1,\dots,N}$



Federated Learning

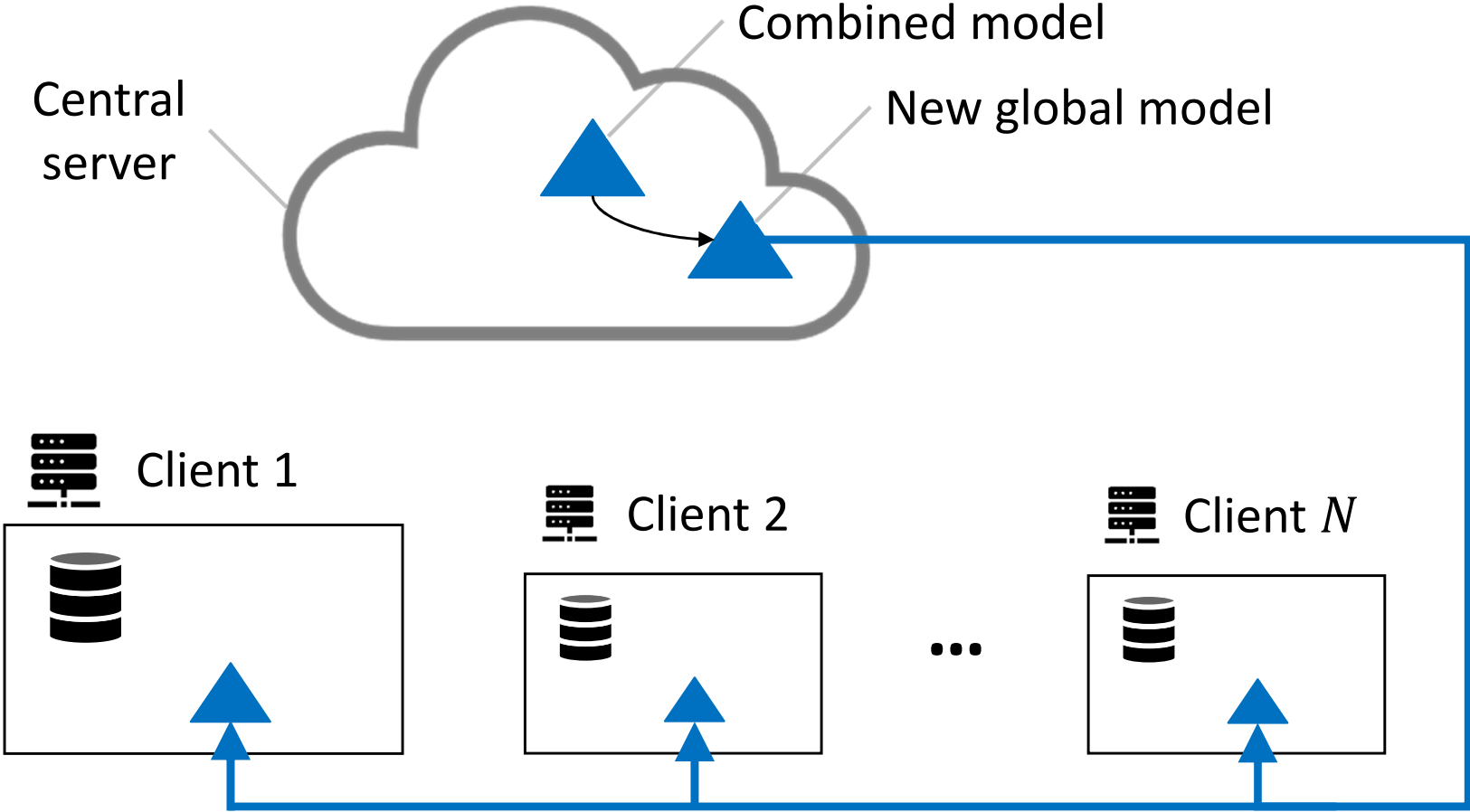
Federated Averaging (FedAvg):

$$\theta_{t+1}^G = \frac{\sum_{i=1}^N n_i \theta_t^i}{\sum_{i=1}^N n_i}$$



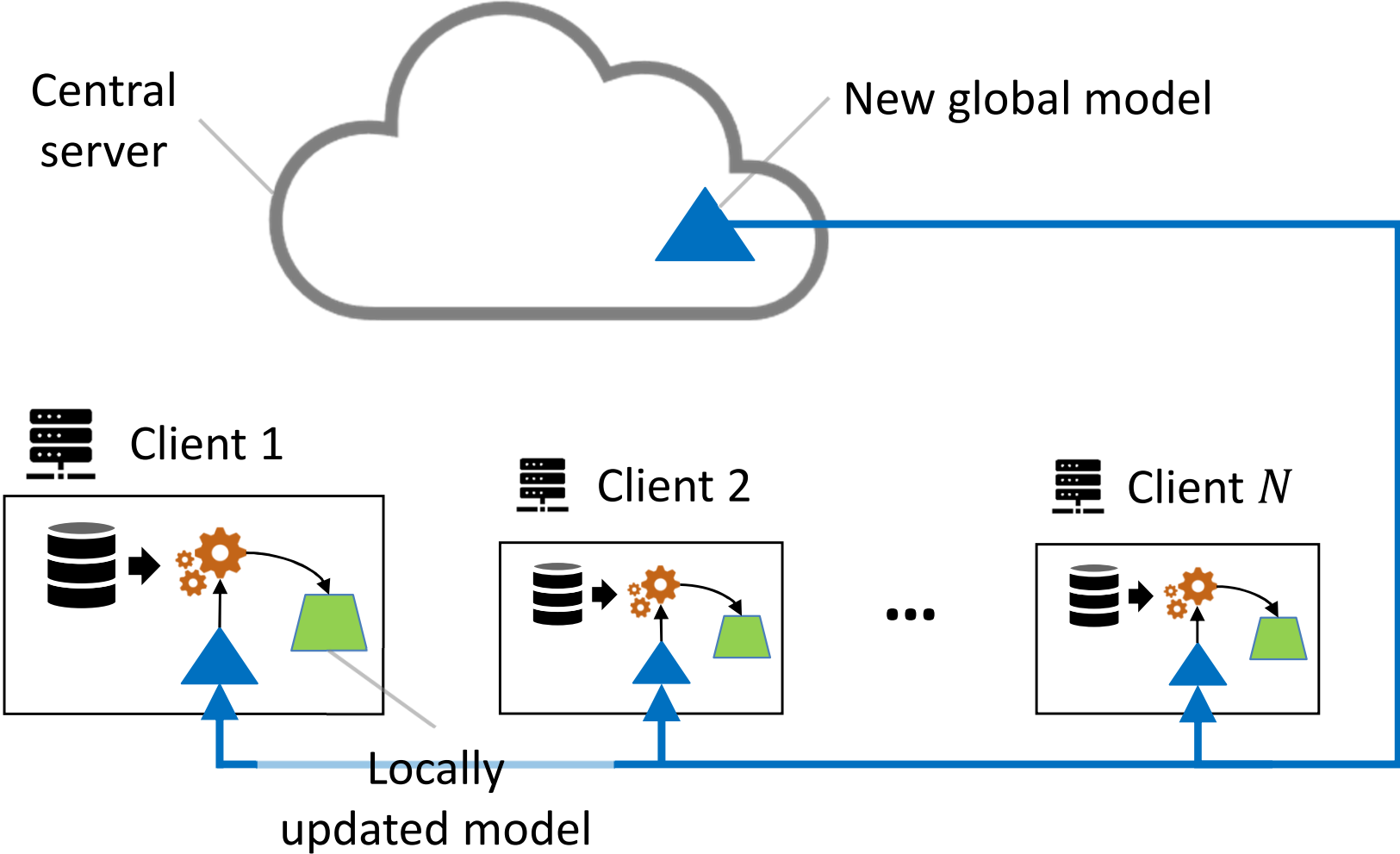
Federated Learning

Start next round (repeat Steps 1–3)



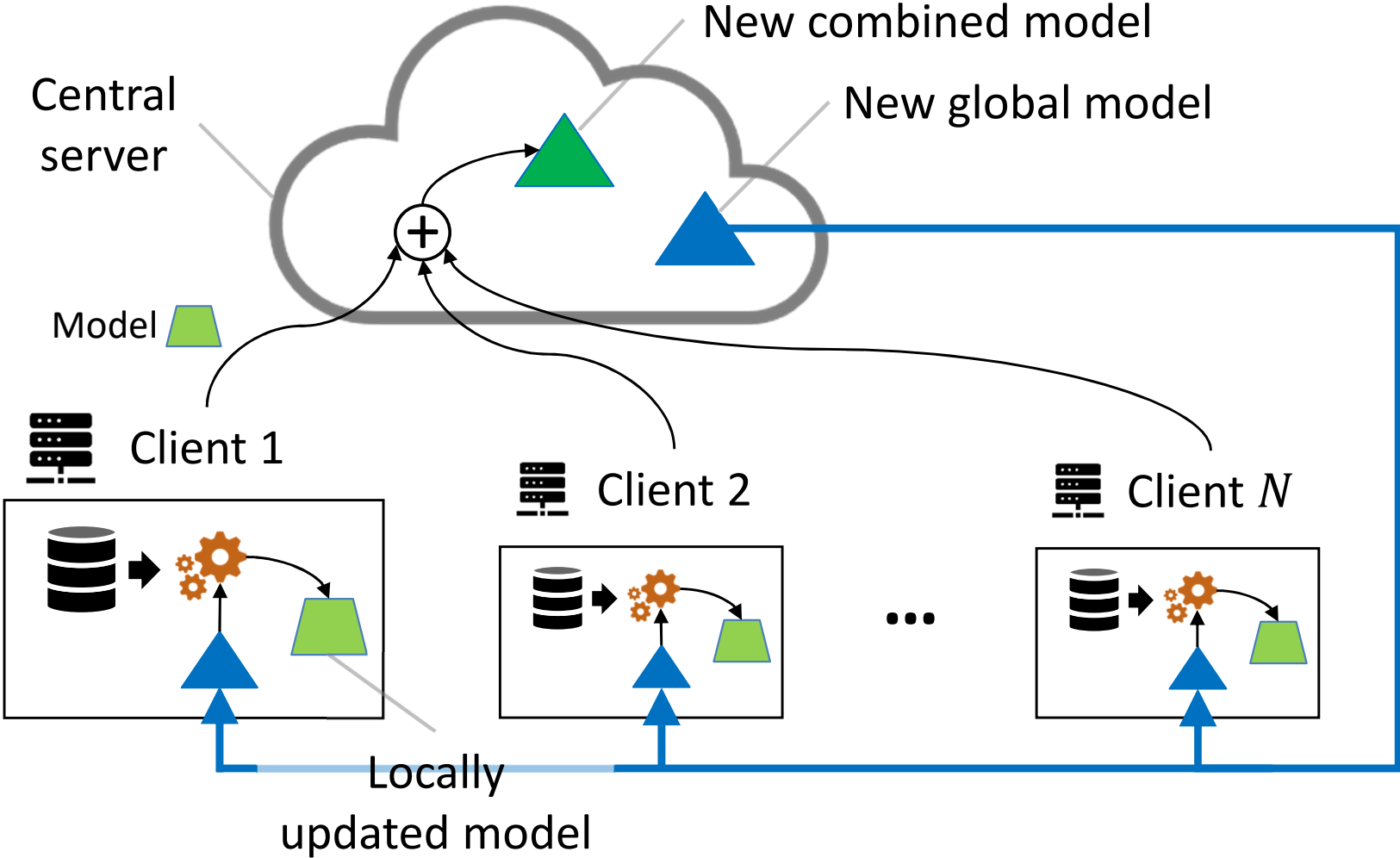
Federated Learning

Start next round (repeat Steps 1–3)



Federated Learning

Start next round (repeat Steps 1–3)



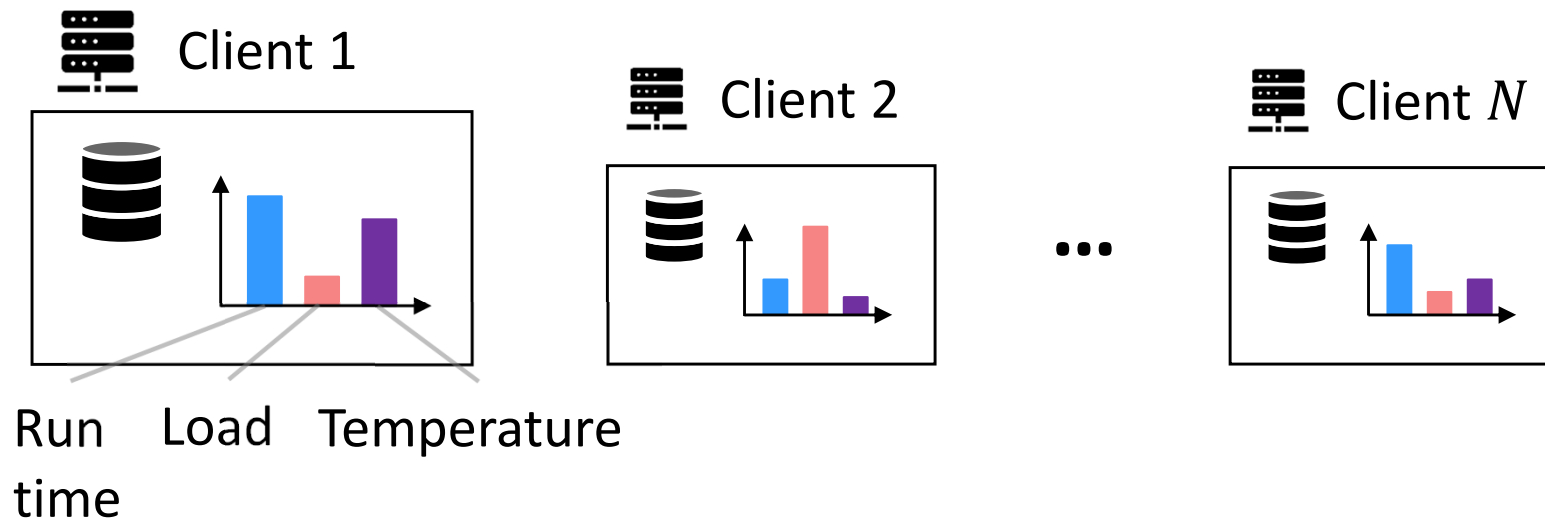
What Can Go Wrong?



What Can Go Wrong?

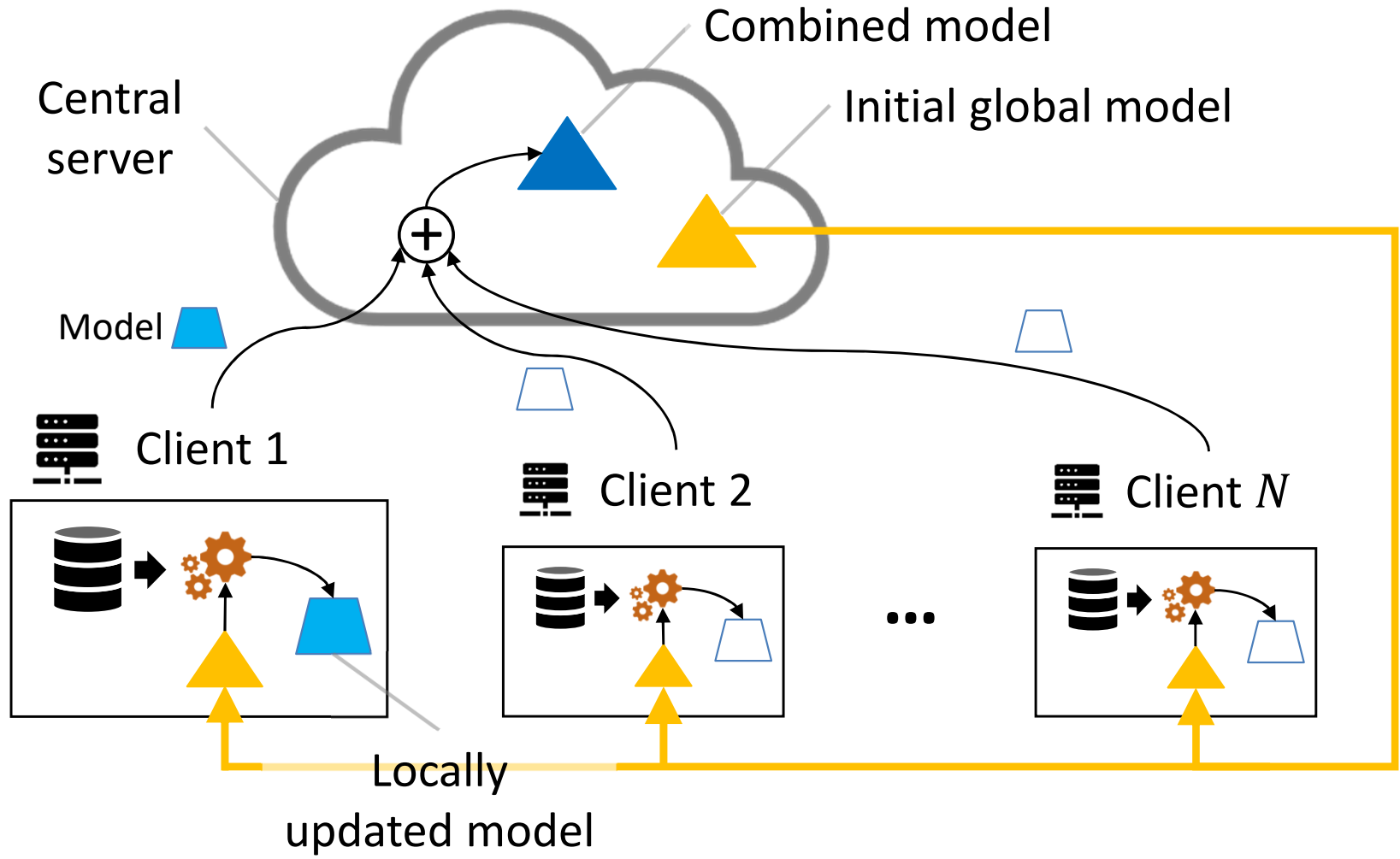
Data heterogeneity in industrial settings:

1. *Domain shift*: Clients do not share a similar data distribution.
2. *Label heterogeneity*: Clients' datasets have different quantities and types of faults.



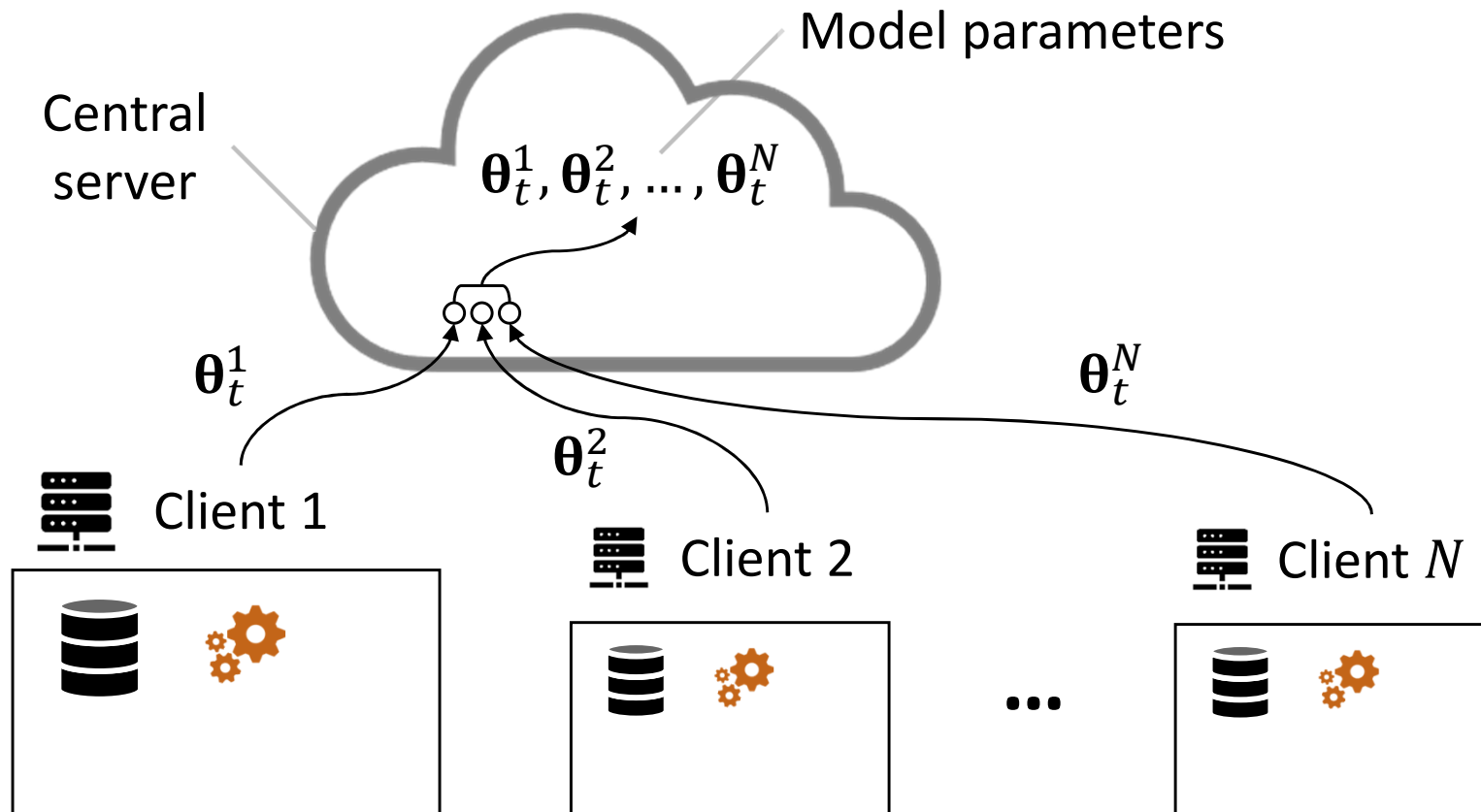
Can We Aggregate Models Selectively?

Step 3 in FedAvg: Aggregate local models $\{\theta_t^n\}_{n=1,\dots,N}$



Can We Aggregate Models Selectively?

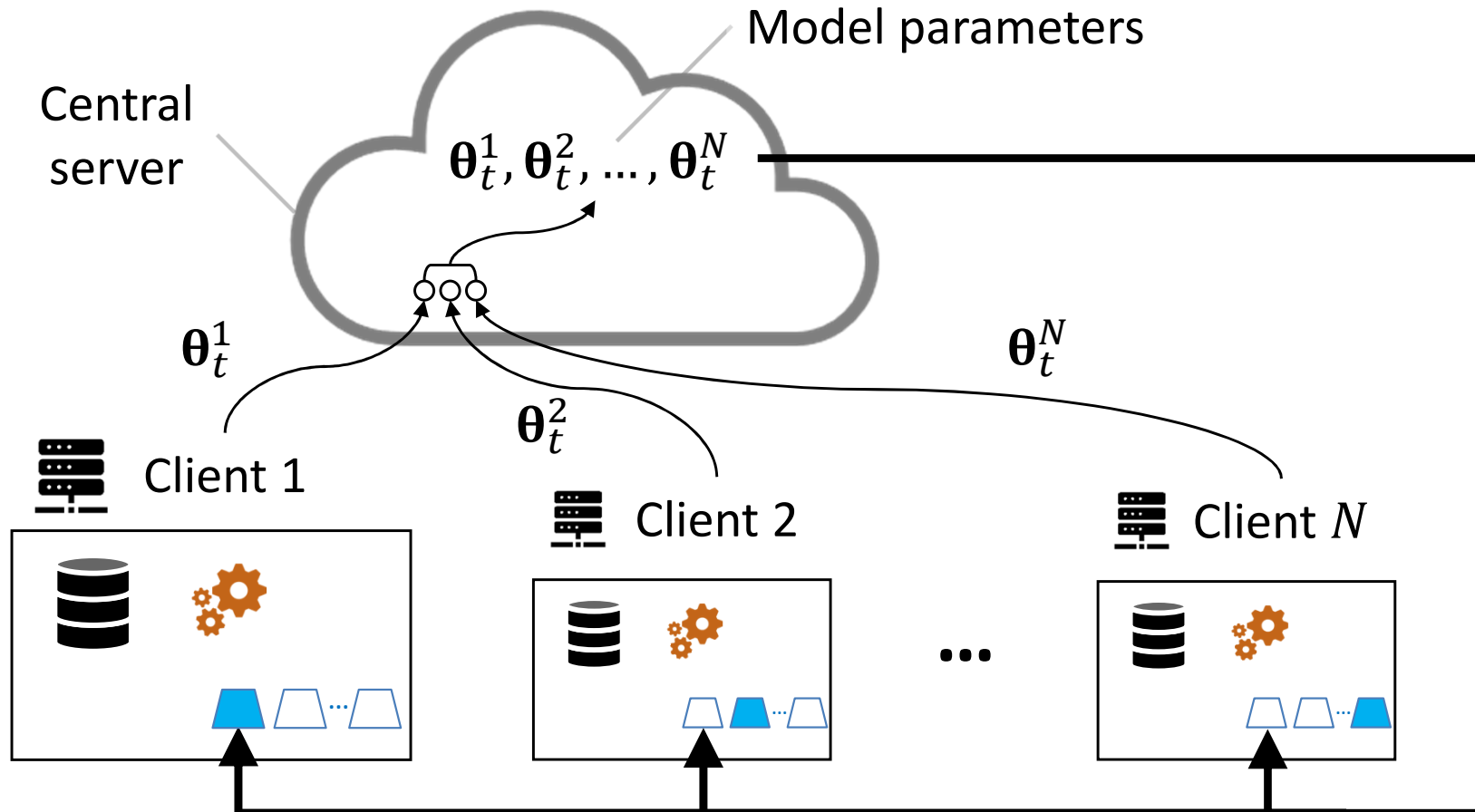
Step 3.1: Collect parameters of all models



Lu, H., Thelen, A., Fink, O., Hu, C. and Laflamme, S., 2023. Federated Learning with Uncertainty-Based Client Clustering for Fleet-Wide Fault Diagnosis. *arXiv preprint arXiv:2304.13275*.

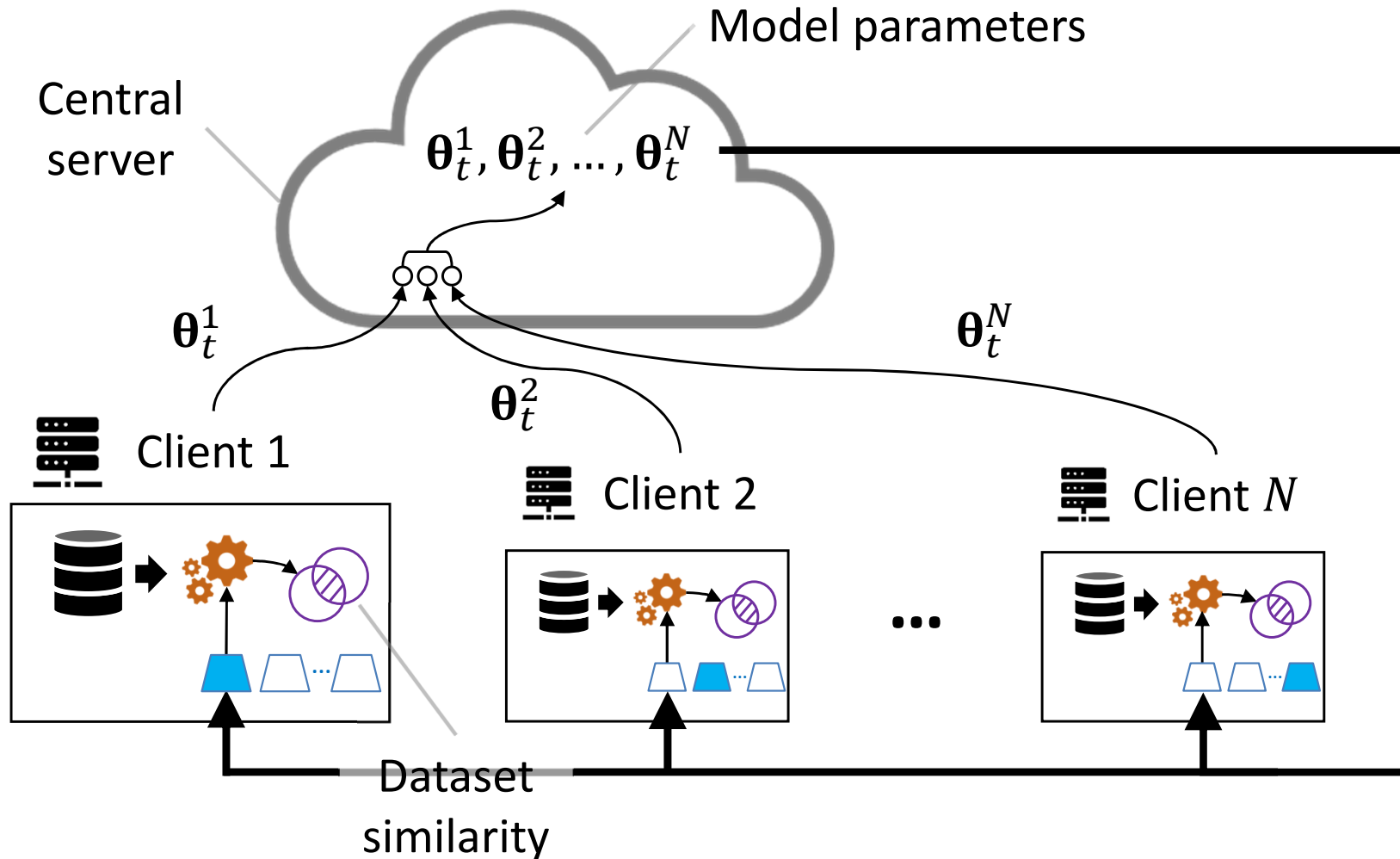
Can We Aggregate Models Selectively?

Step 3.2: Share models with clients



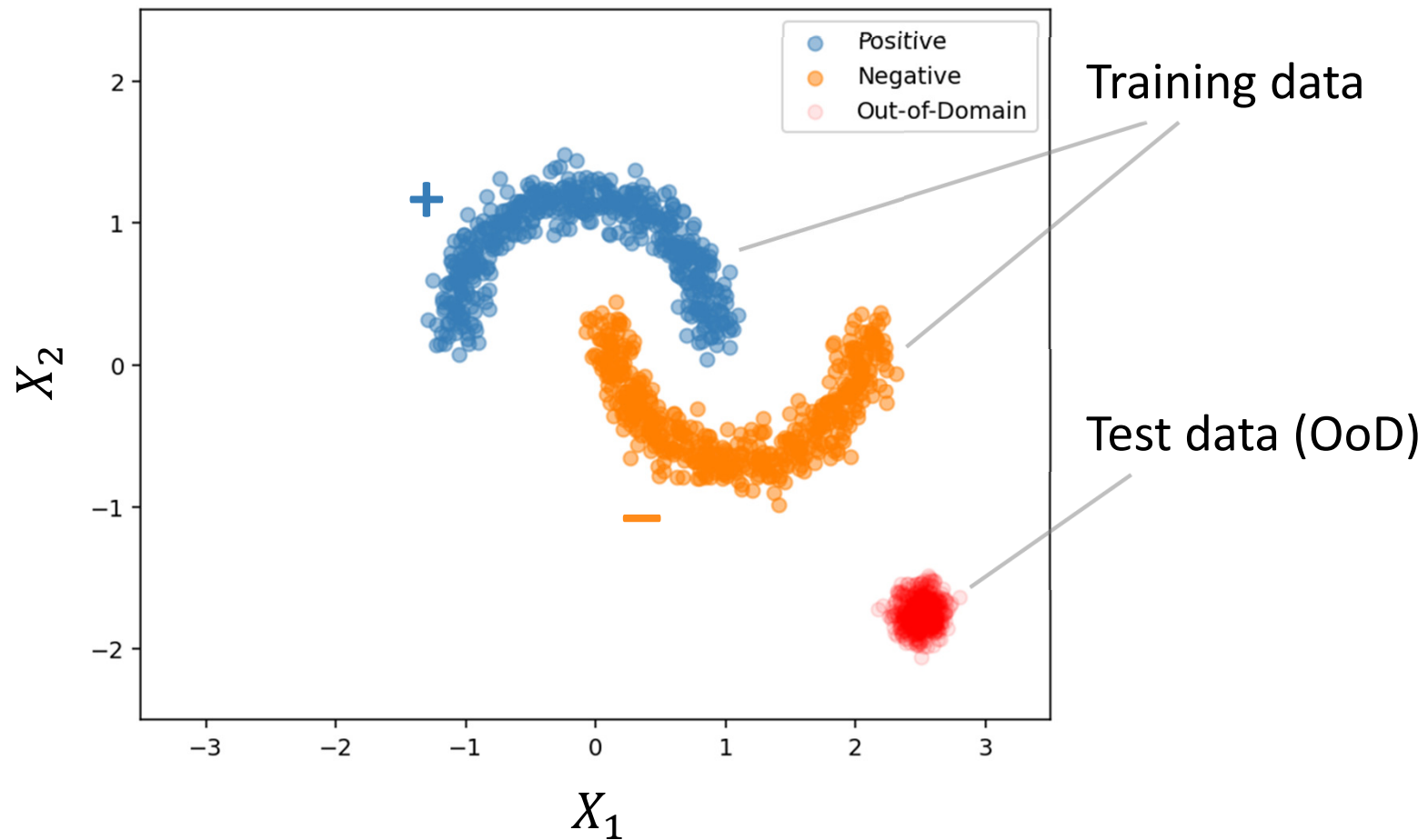
Can We Aggregate Models Selectively?

Step 3.3: Compute dataset similarity



How to Estimate Dataset Similarity?

Looking at a 2D binary classification problem



How to Estimate Dataset Similarity?

Quantify predictive uncertainty

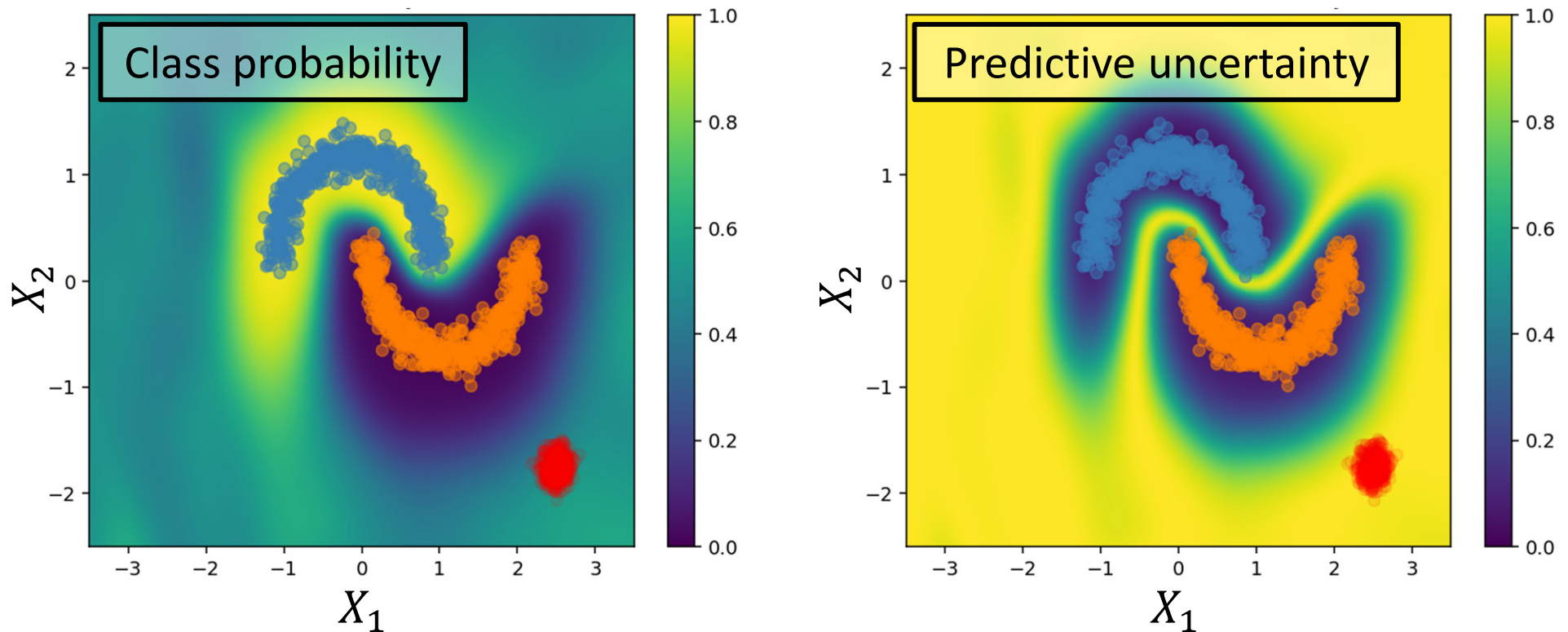
Spectral-normalized neural Gaussian process (SNGP) for distance-aware UQ

Liu, J., Lin, Z., Padhy, S., Tran, D., Bedrax Weiss, T. and Lakshminarayanan, B., 2020. Simple and principled uncertainty estimation with deterministic deep learning via distance awareness. *NIPS*, 33, pp.7498-7512.

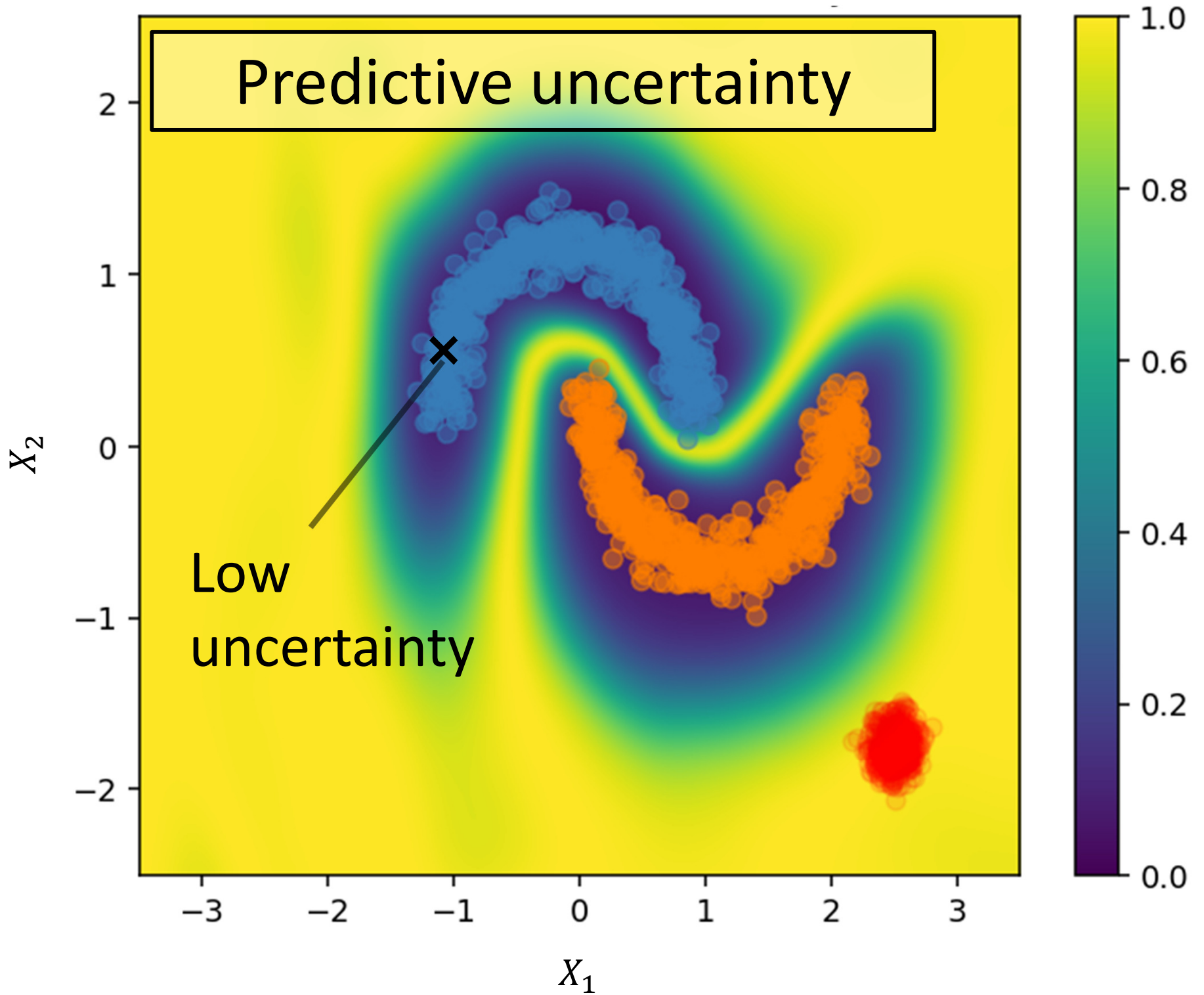
How to Estimate Dataset Similarity?

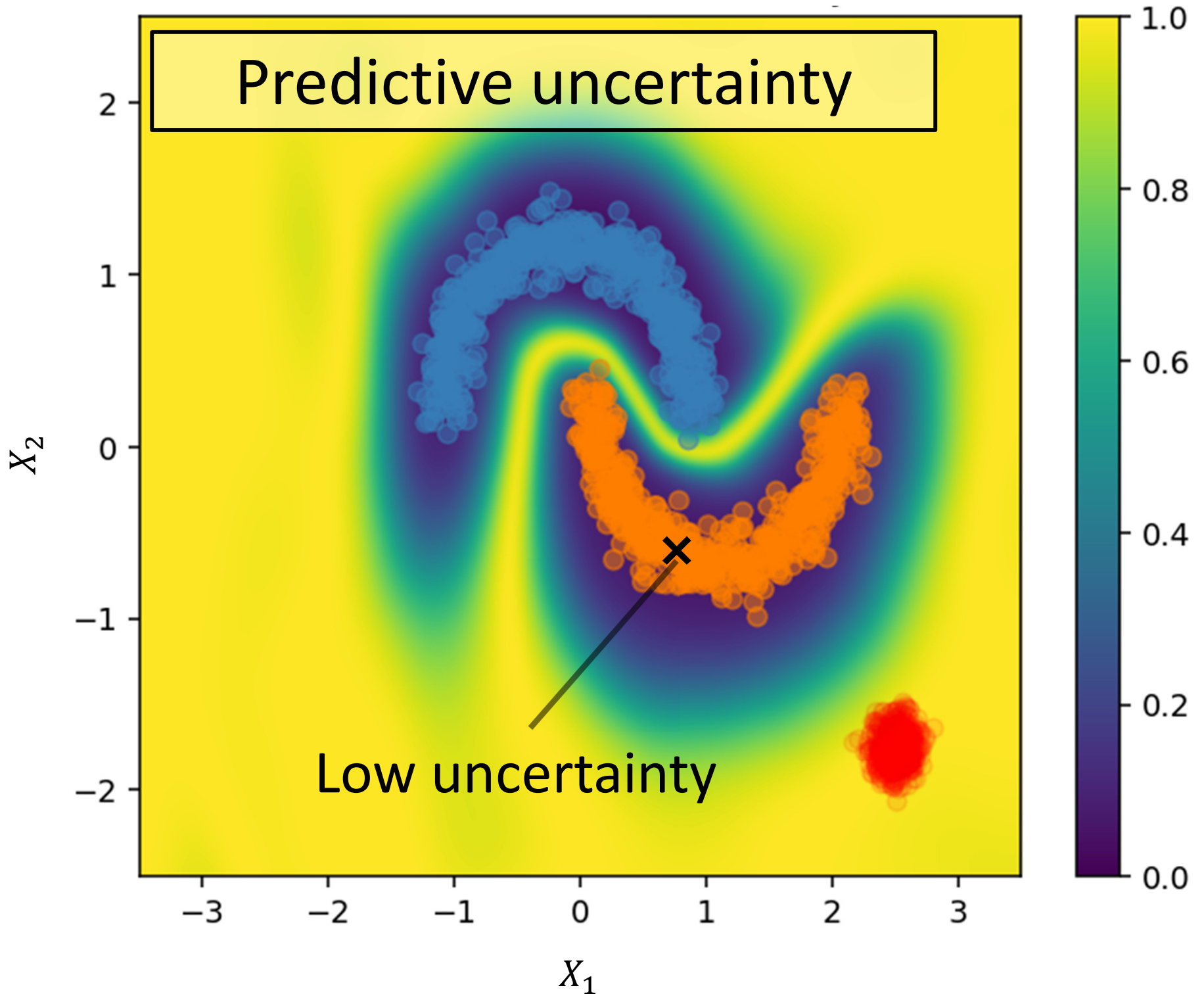
Quantify predictive uncertainty

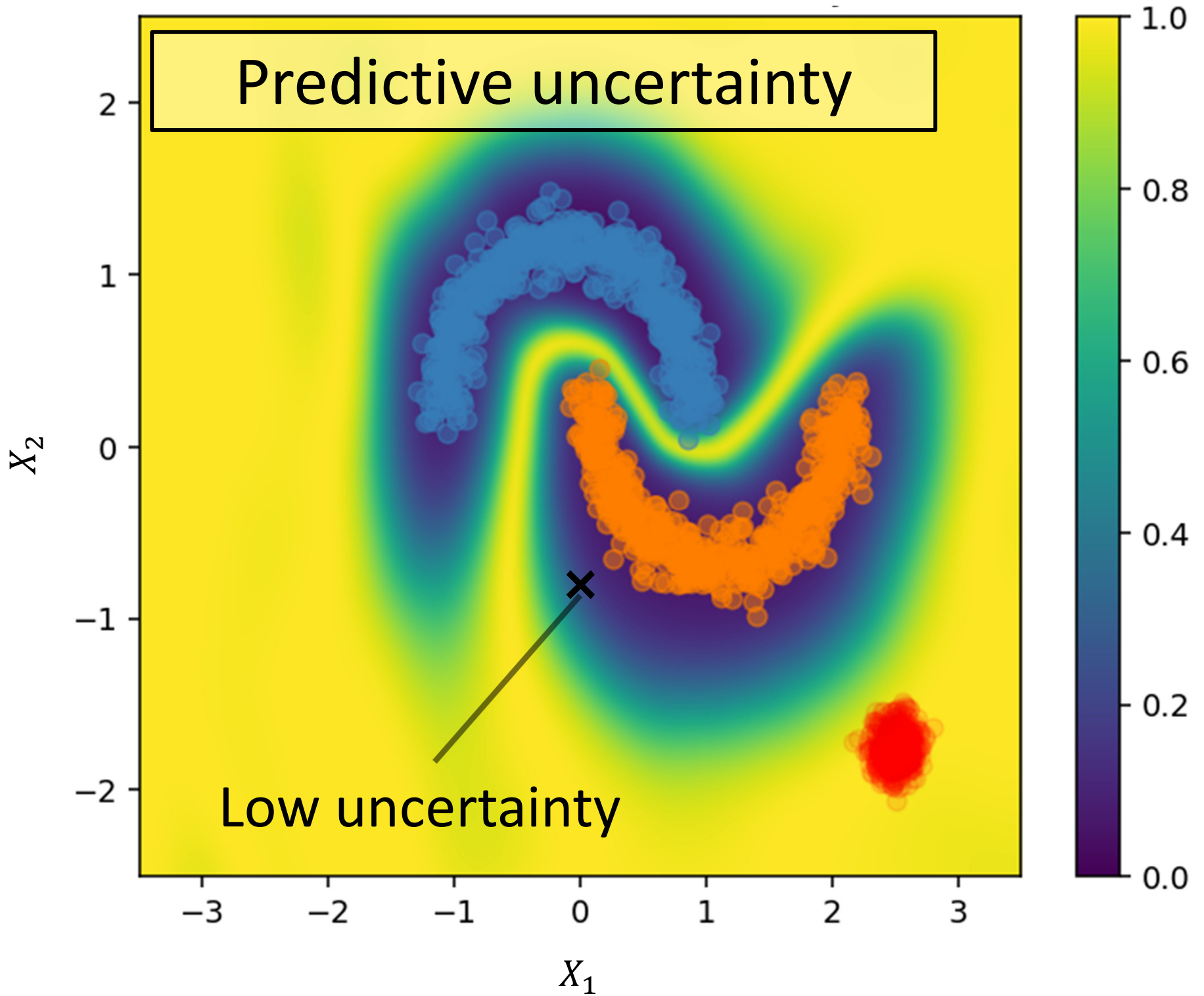
Spectral-normalized neural Gaussian process (SNGP) for distance-aware UQ

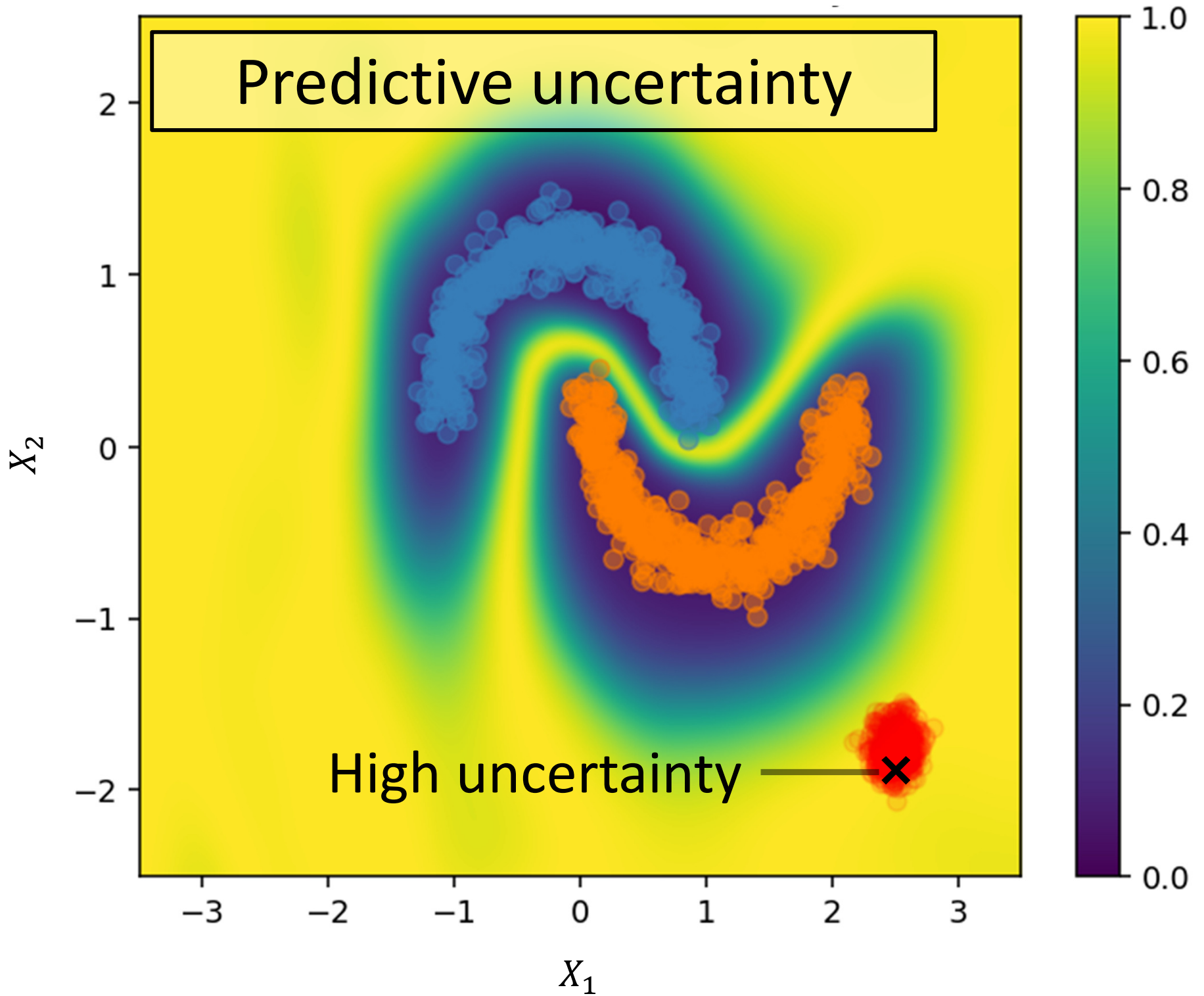


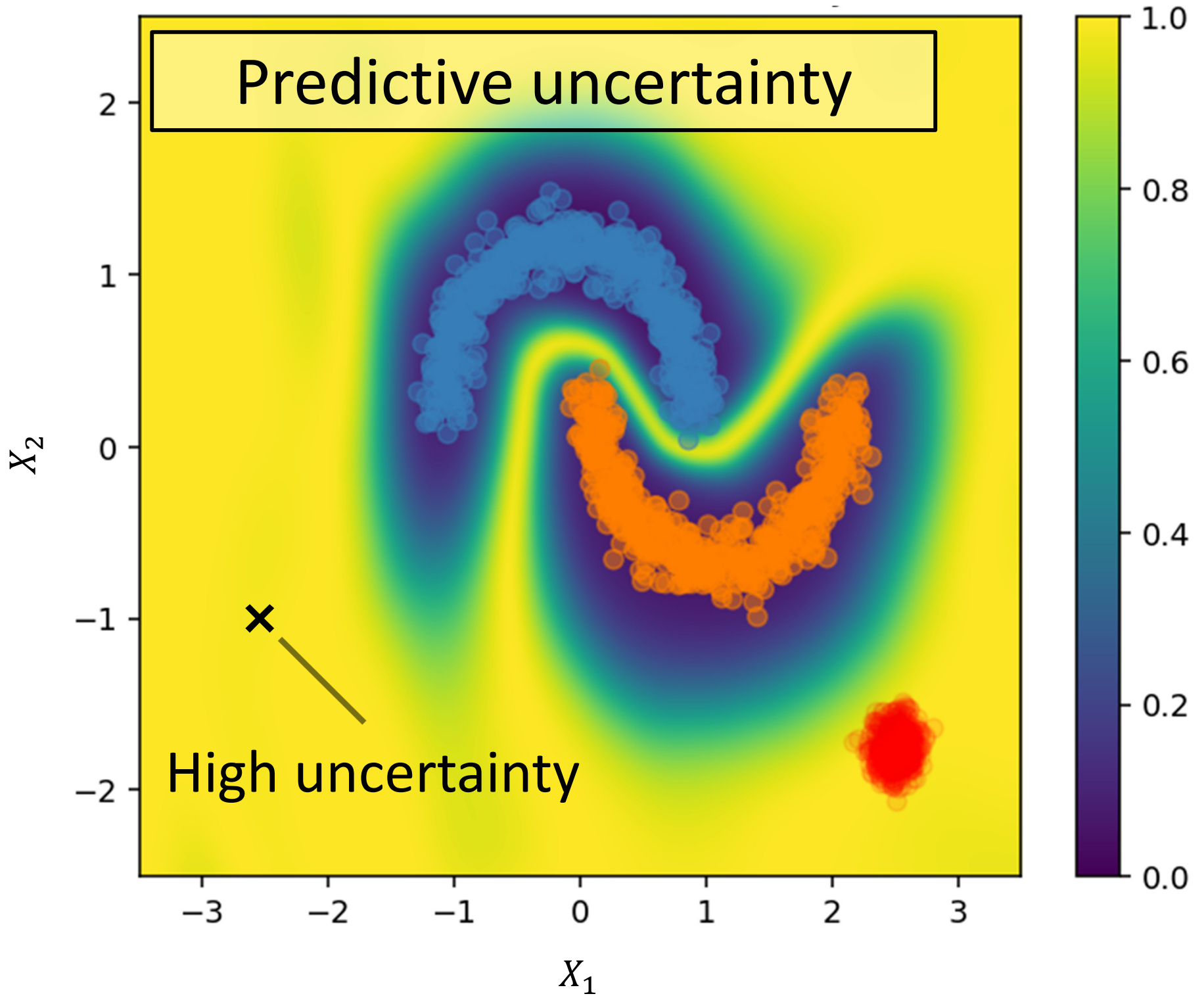
Liu, J., Lin, Z., Padhy, S., Tran, D., Bedrax Weiss, T. and Lakshminarayanan, B., 2020. Simple and principled uncertainty estimation with deterministic deep learning via distance awareness. *NIPS*, 33, pp.7498-7512.

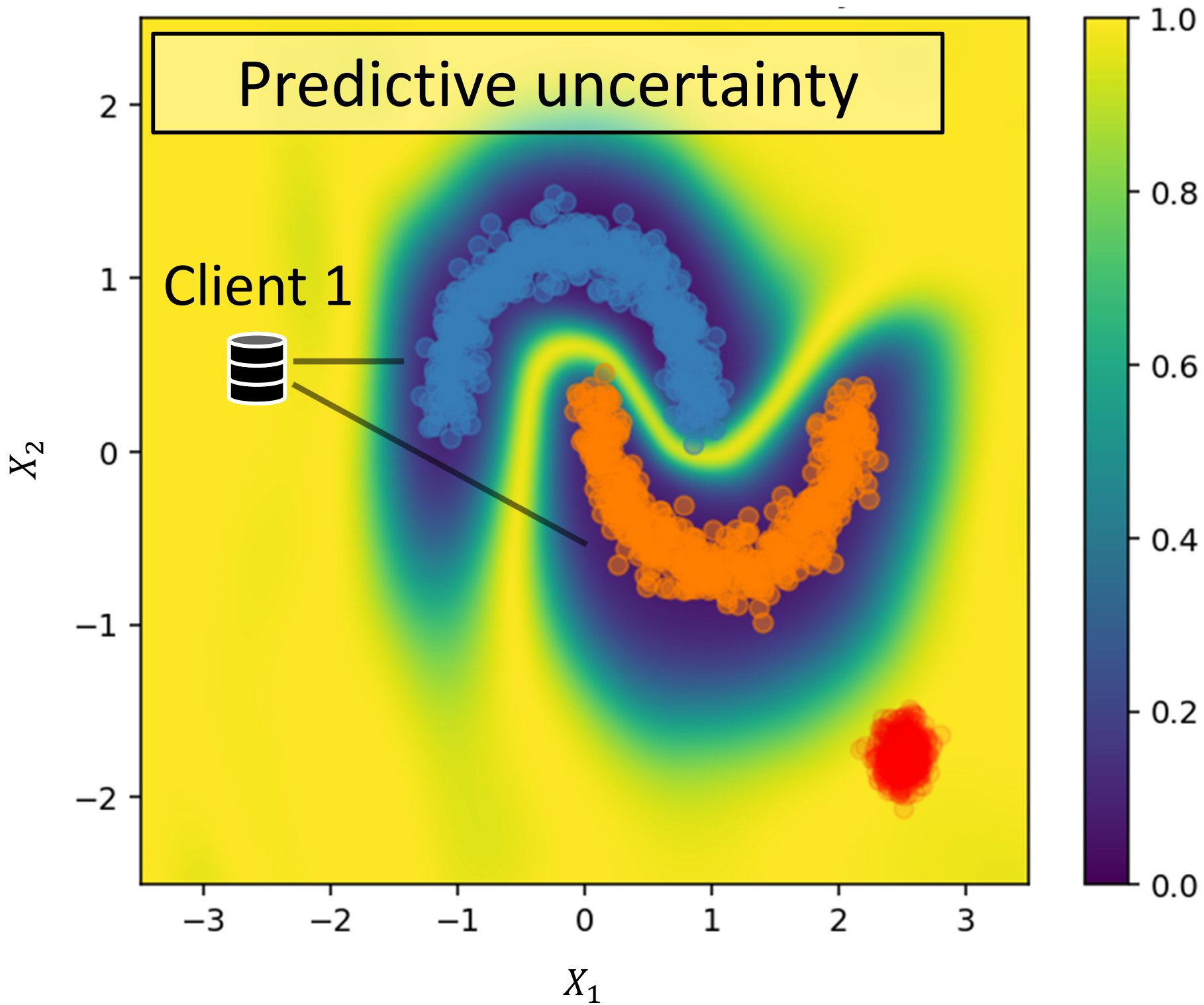


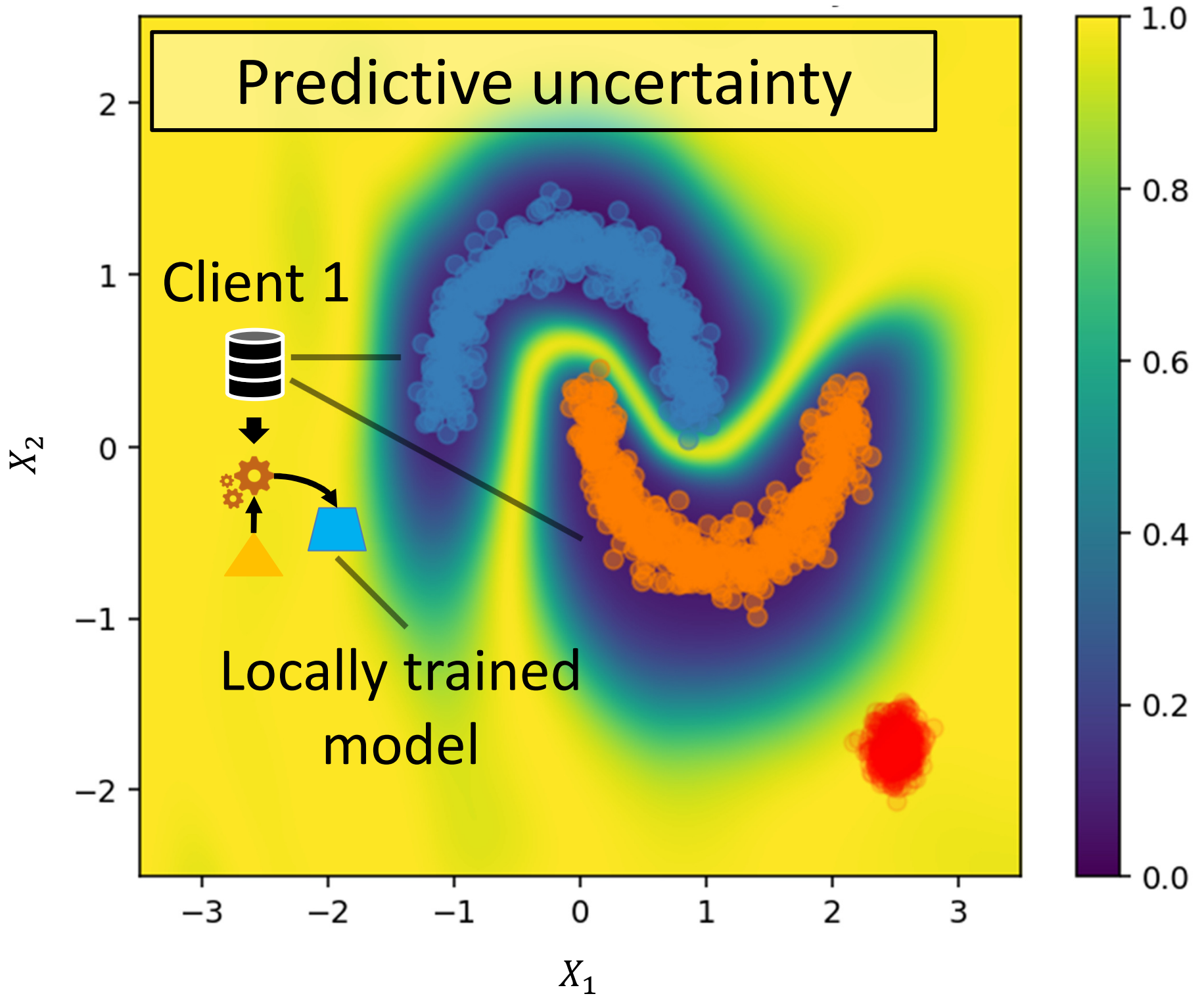


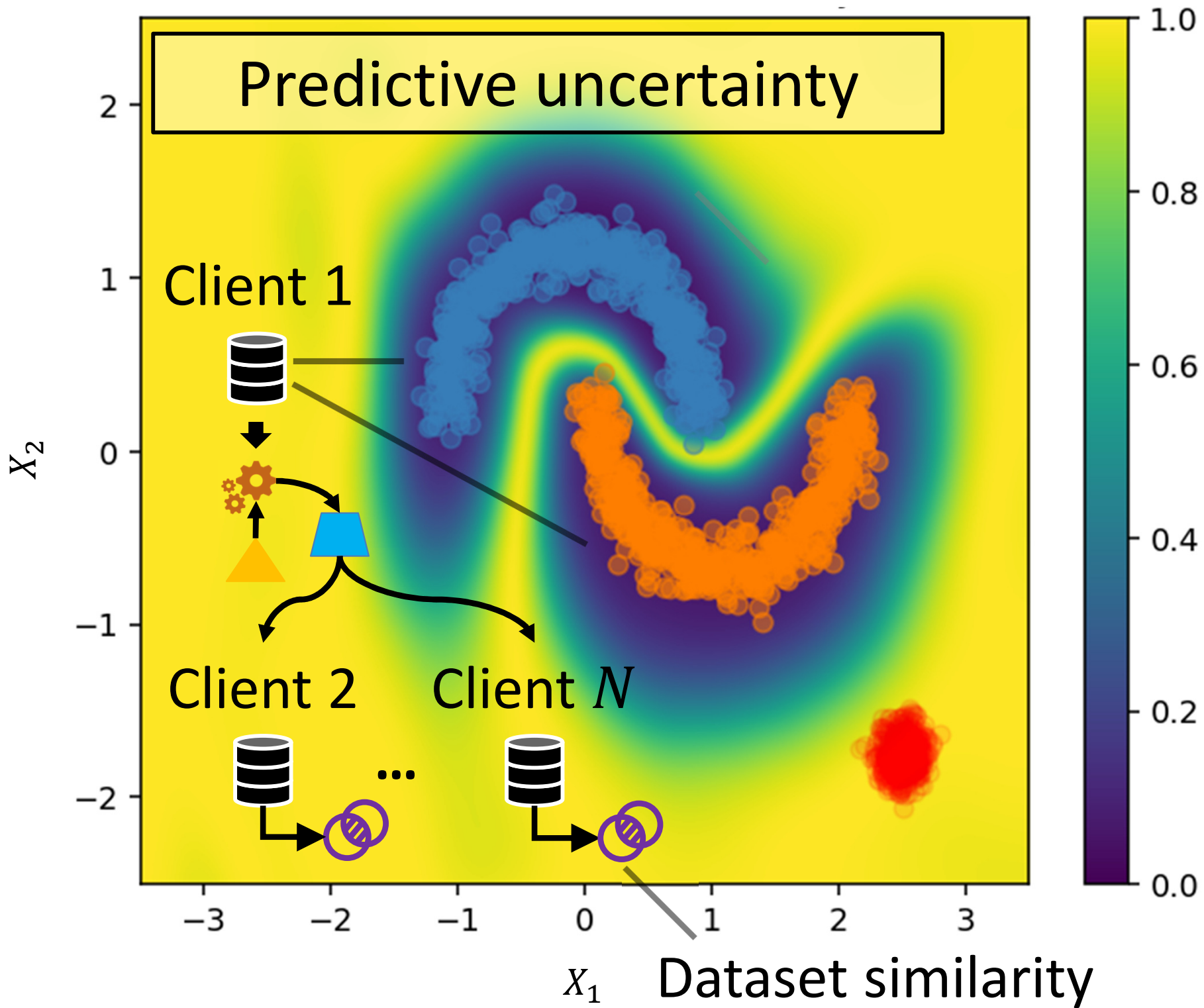


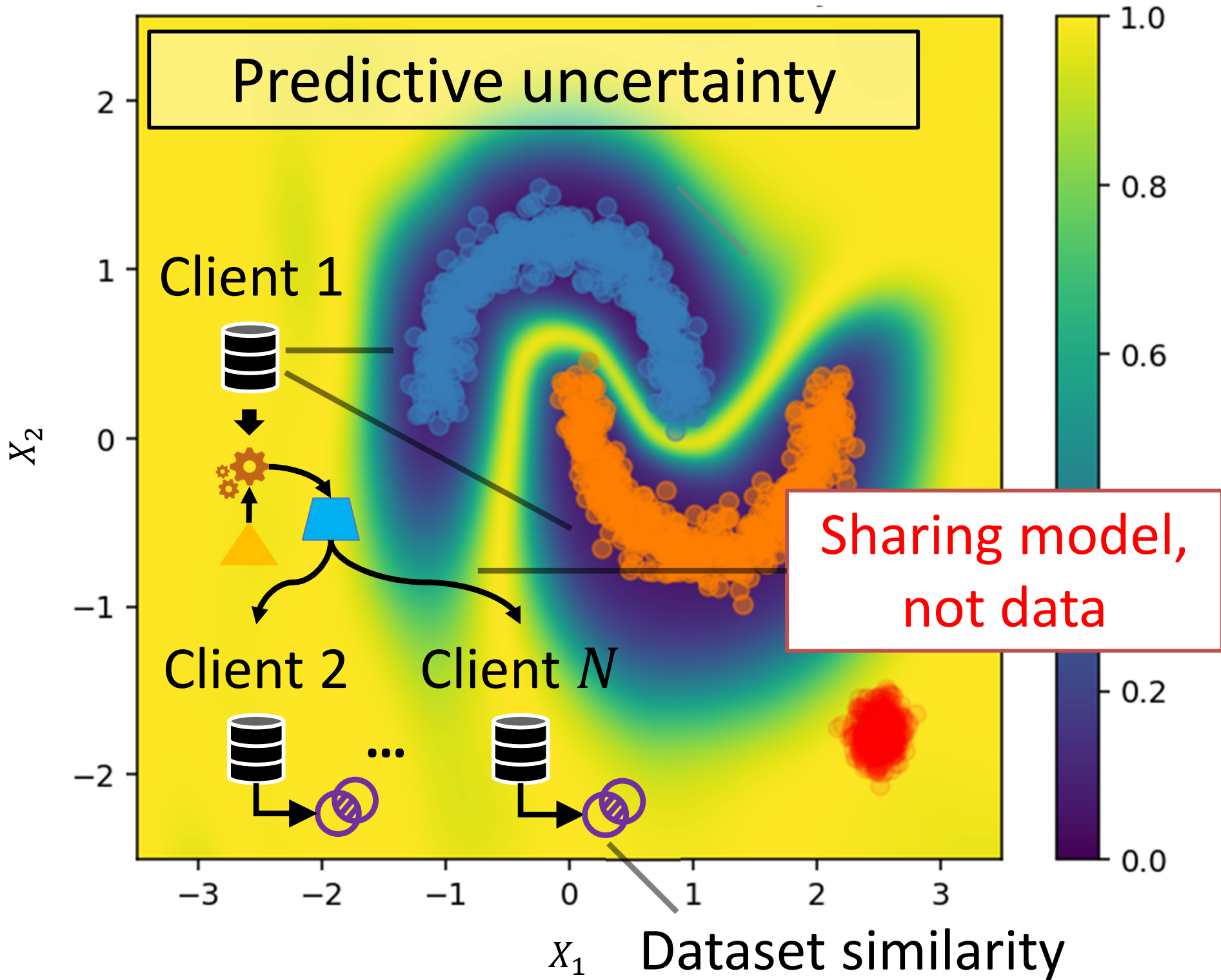






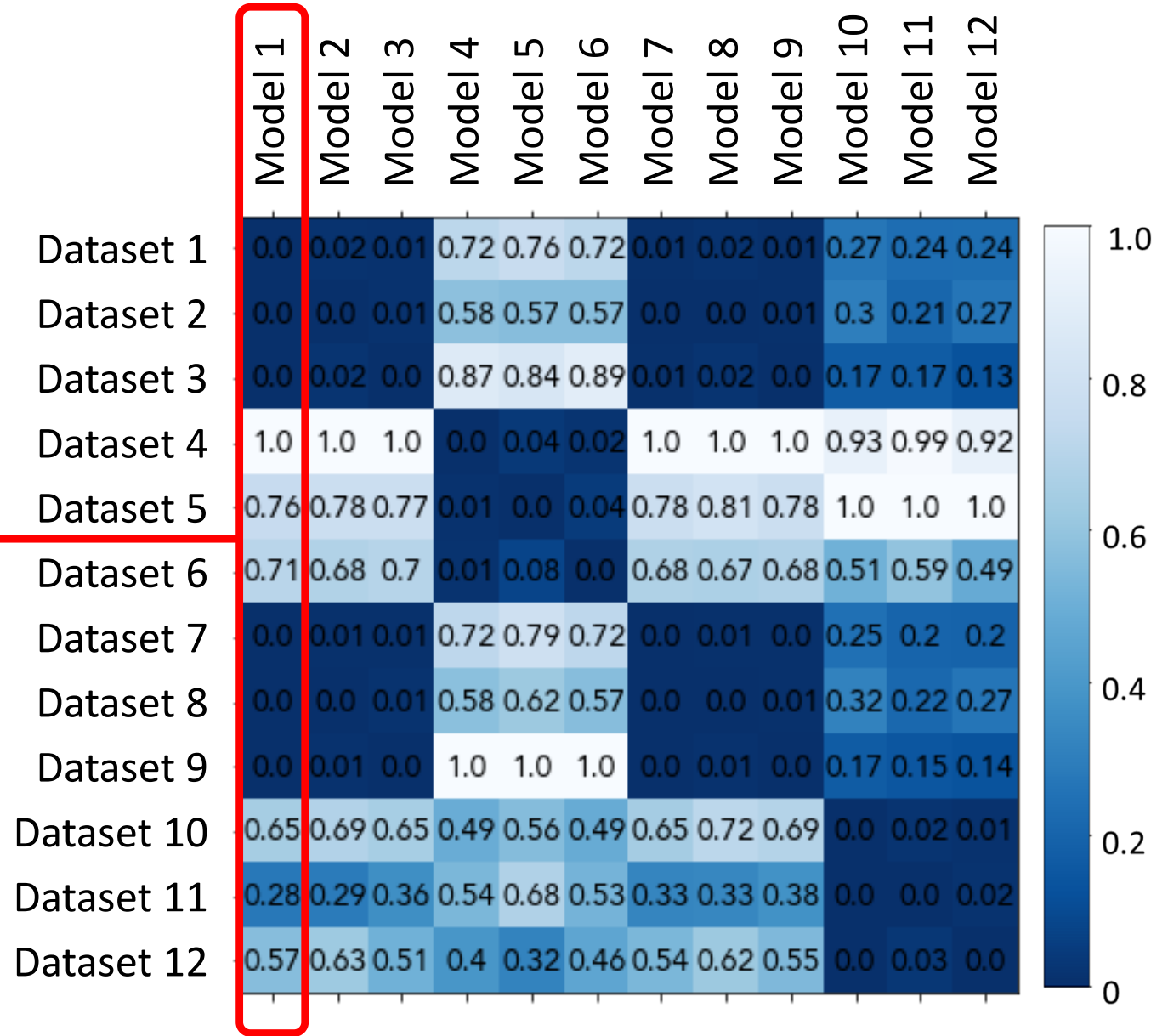




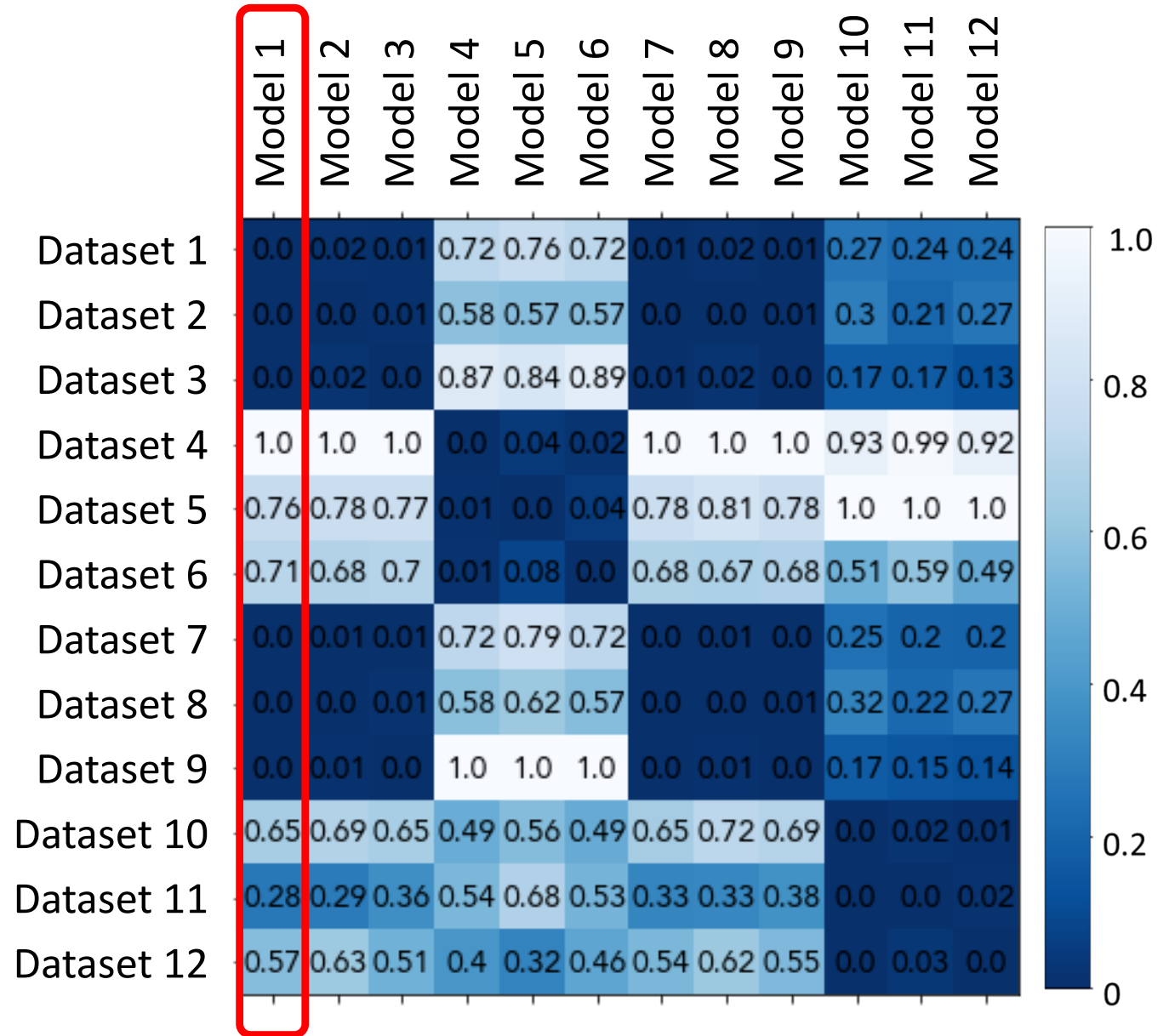


Matrix of Predictive Variances (Normalized)

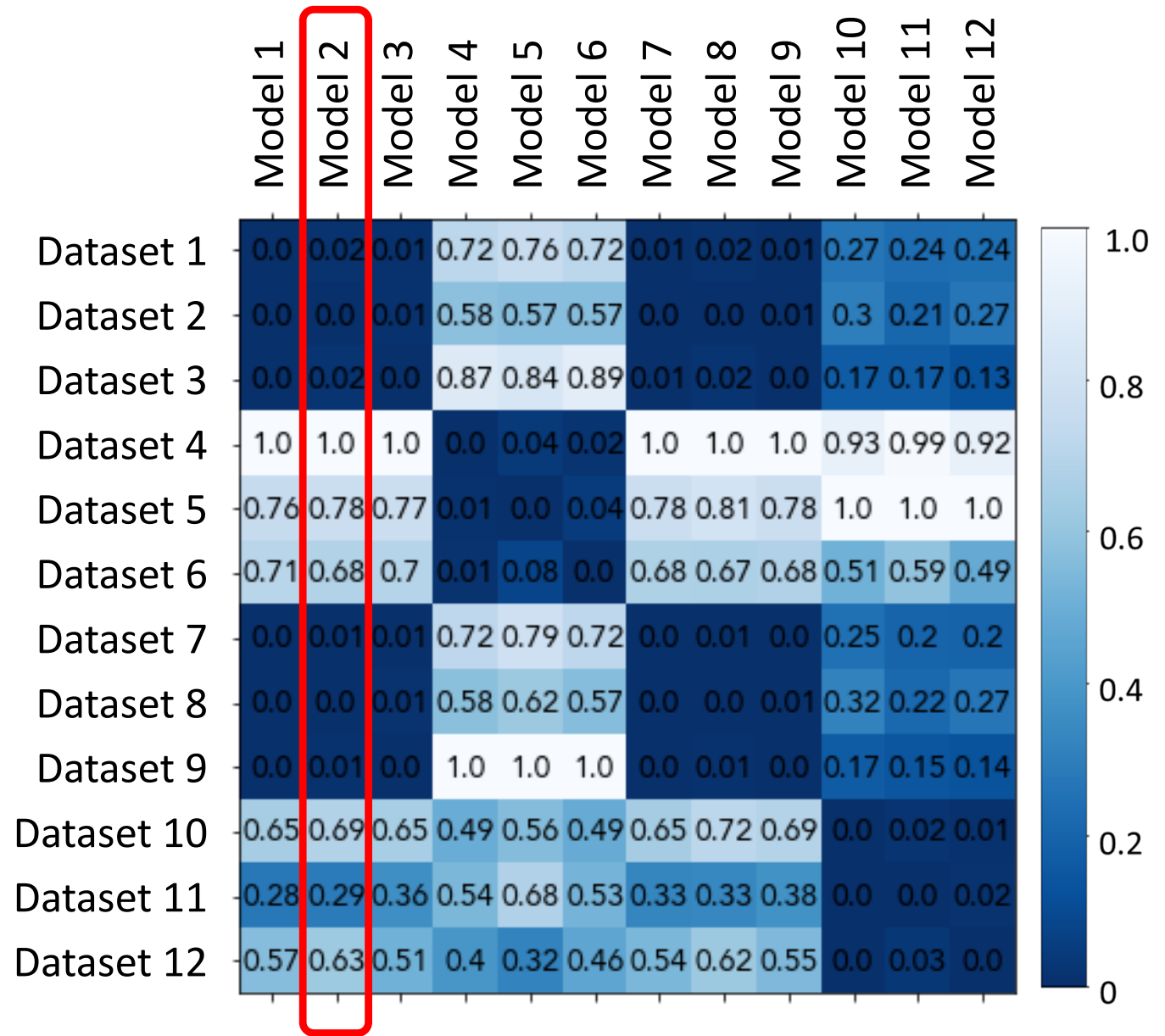
Predictive uncertainty: proxy of dataset similarity



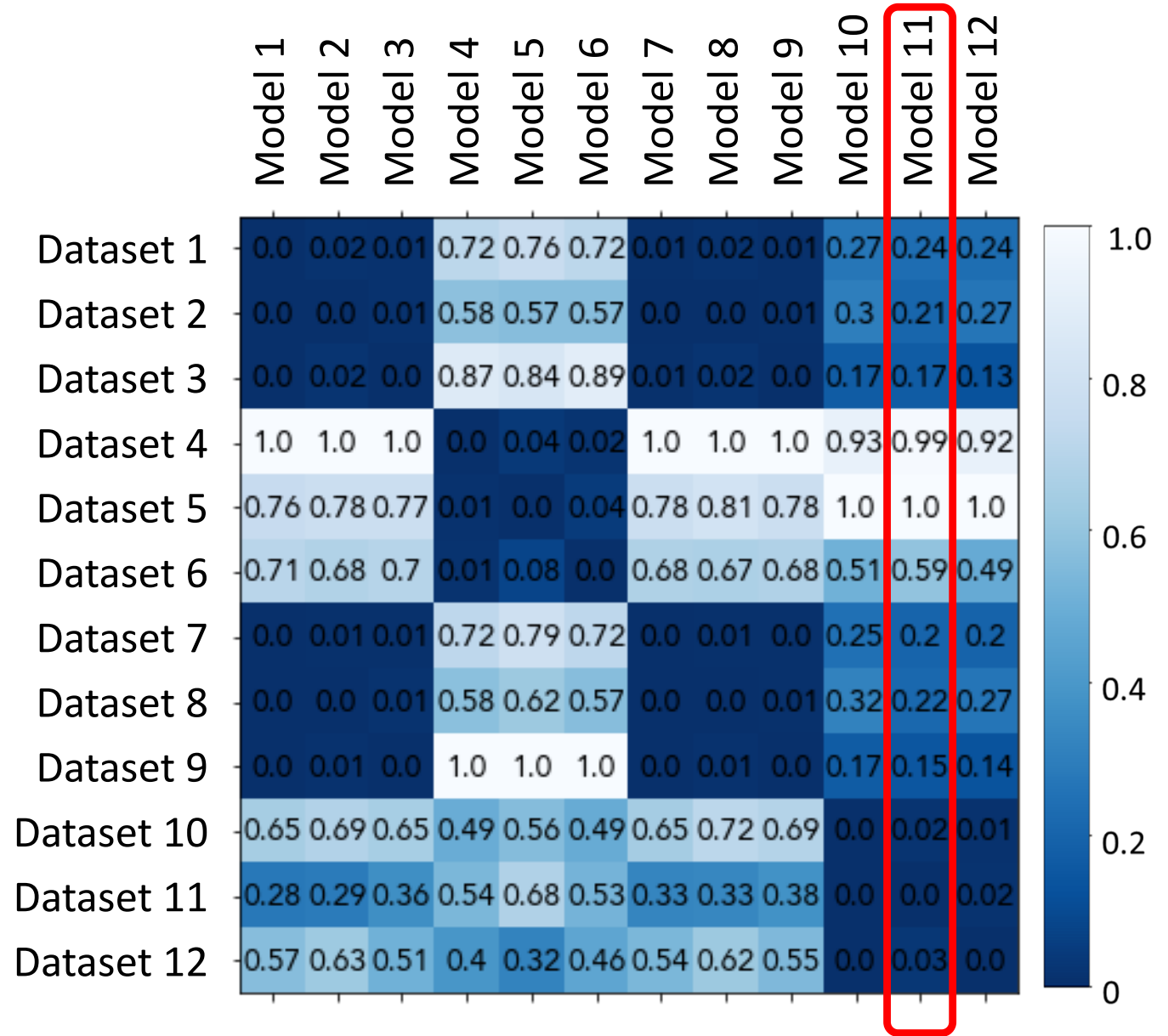
Matrix of Predictive Variances (Normalized)



Matrix of Predictive Variances (Normalized)

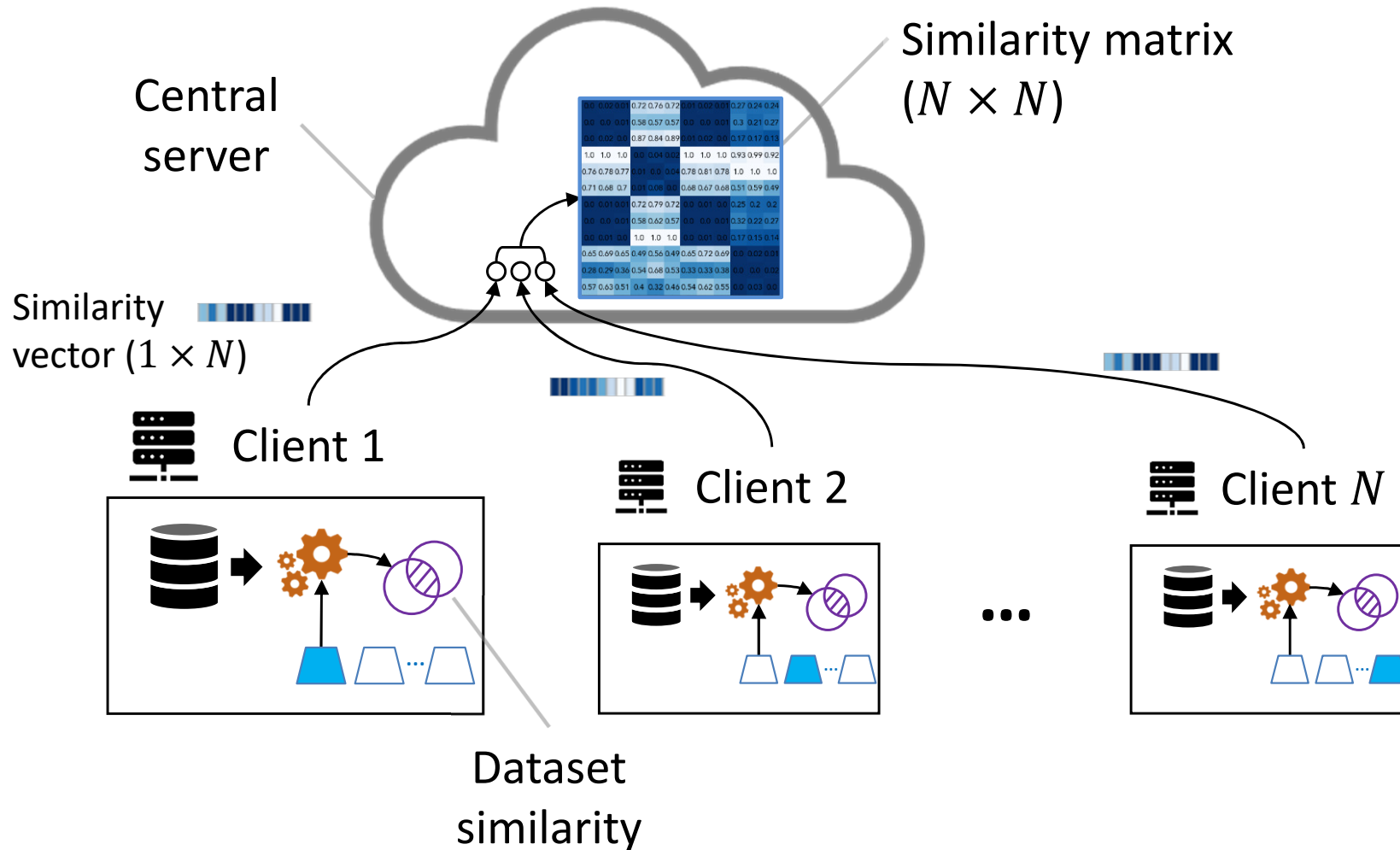


Matrix of Predictive Variances (Normalized)

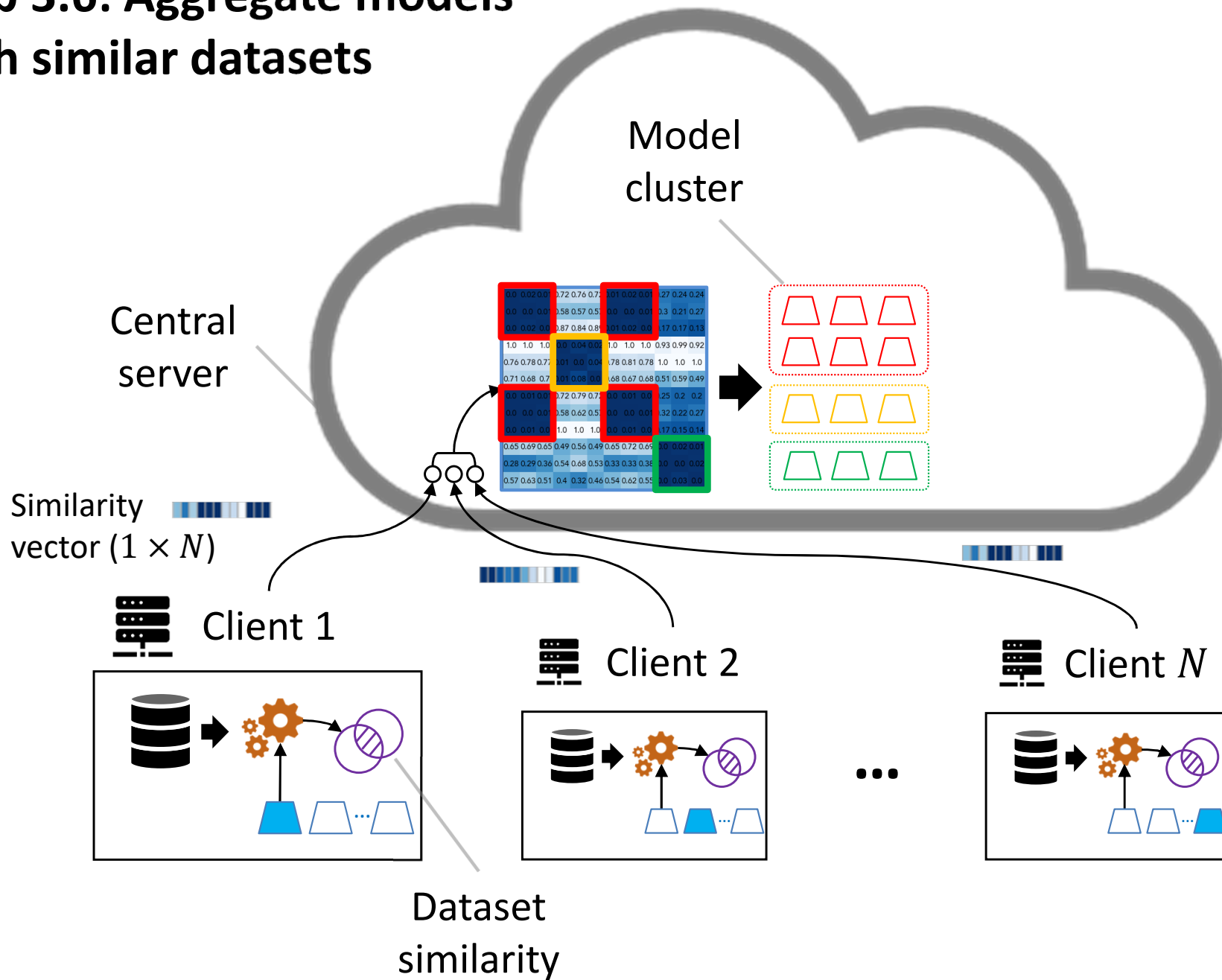


Can We Aggregate Models Selectively?

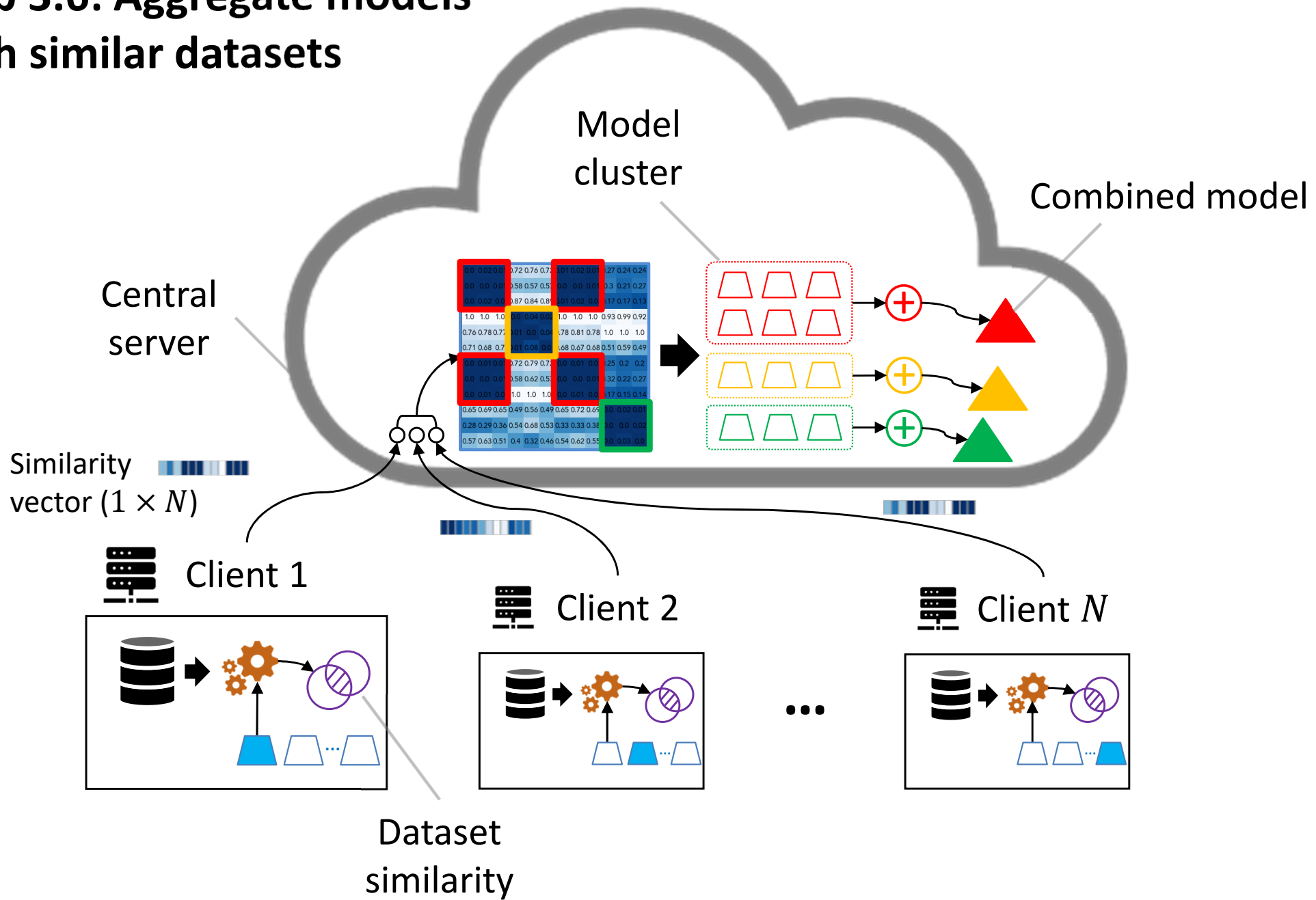
Step 3.4: Collect dataset similarity from clients



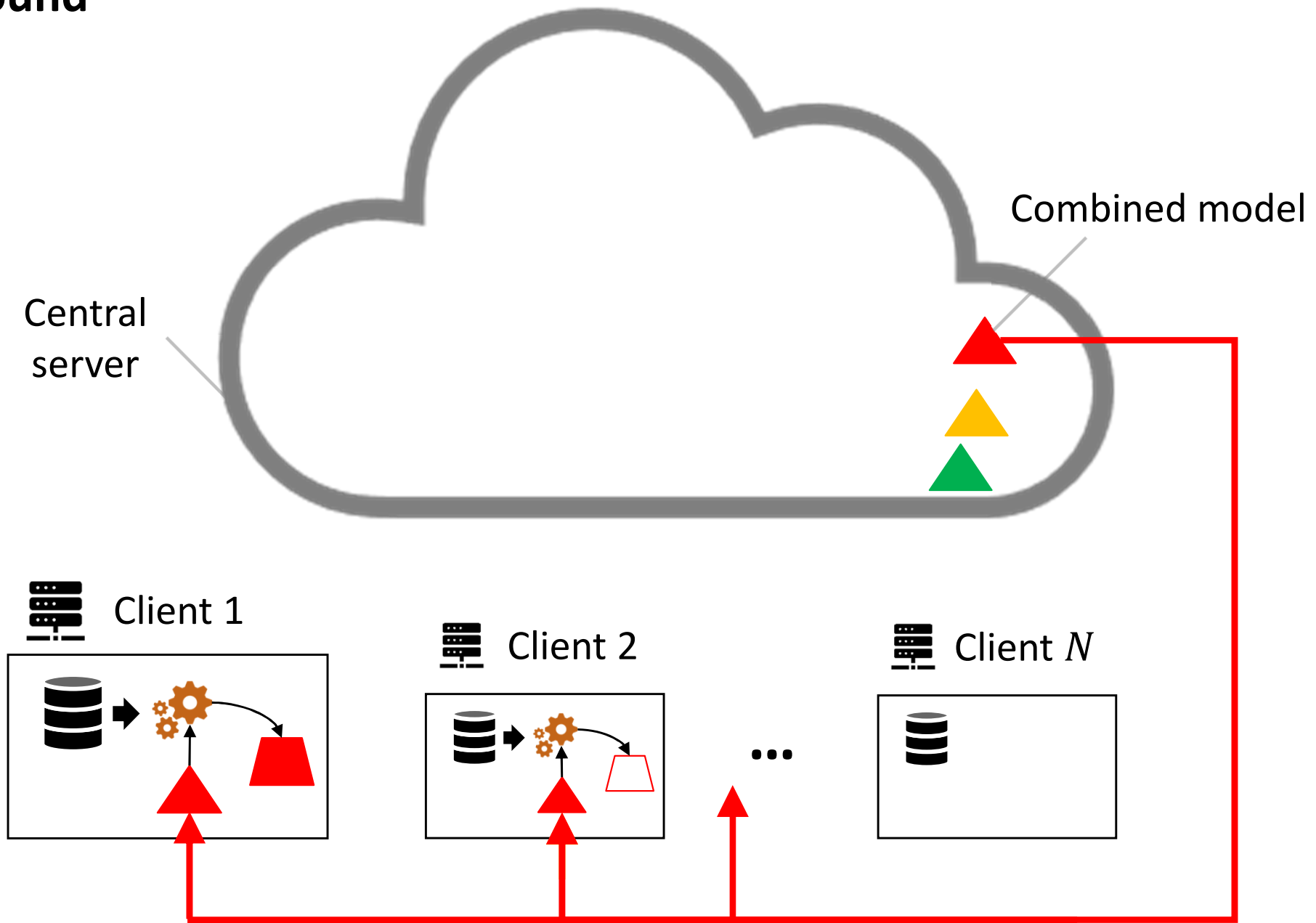
Step 3.6: Aggregate models with similar datasets



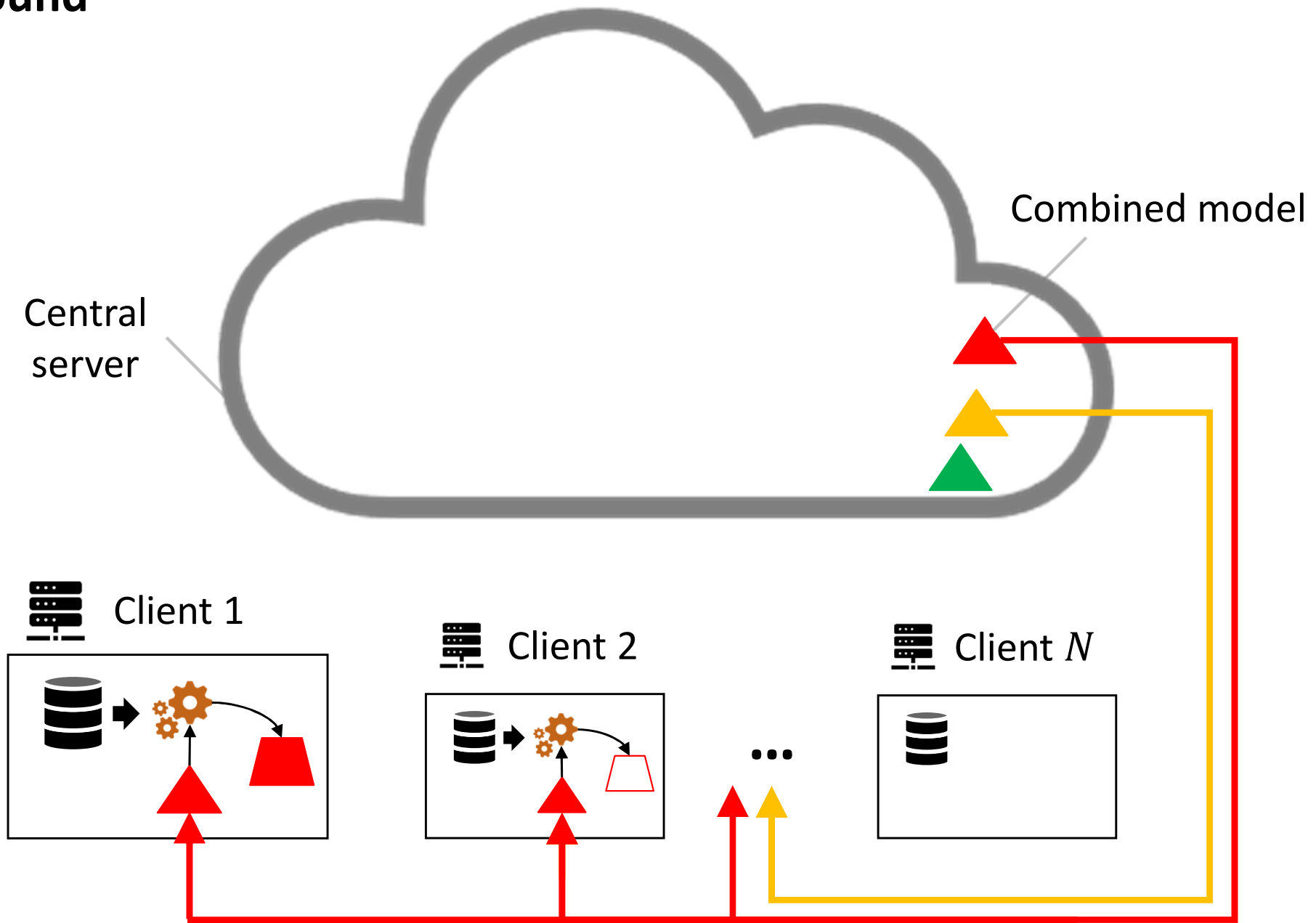
Step 3.6: Aggregate models with similar datasets



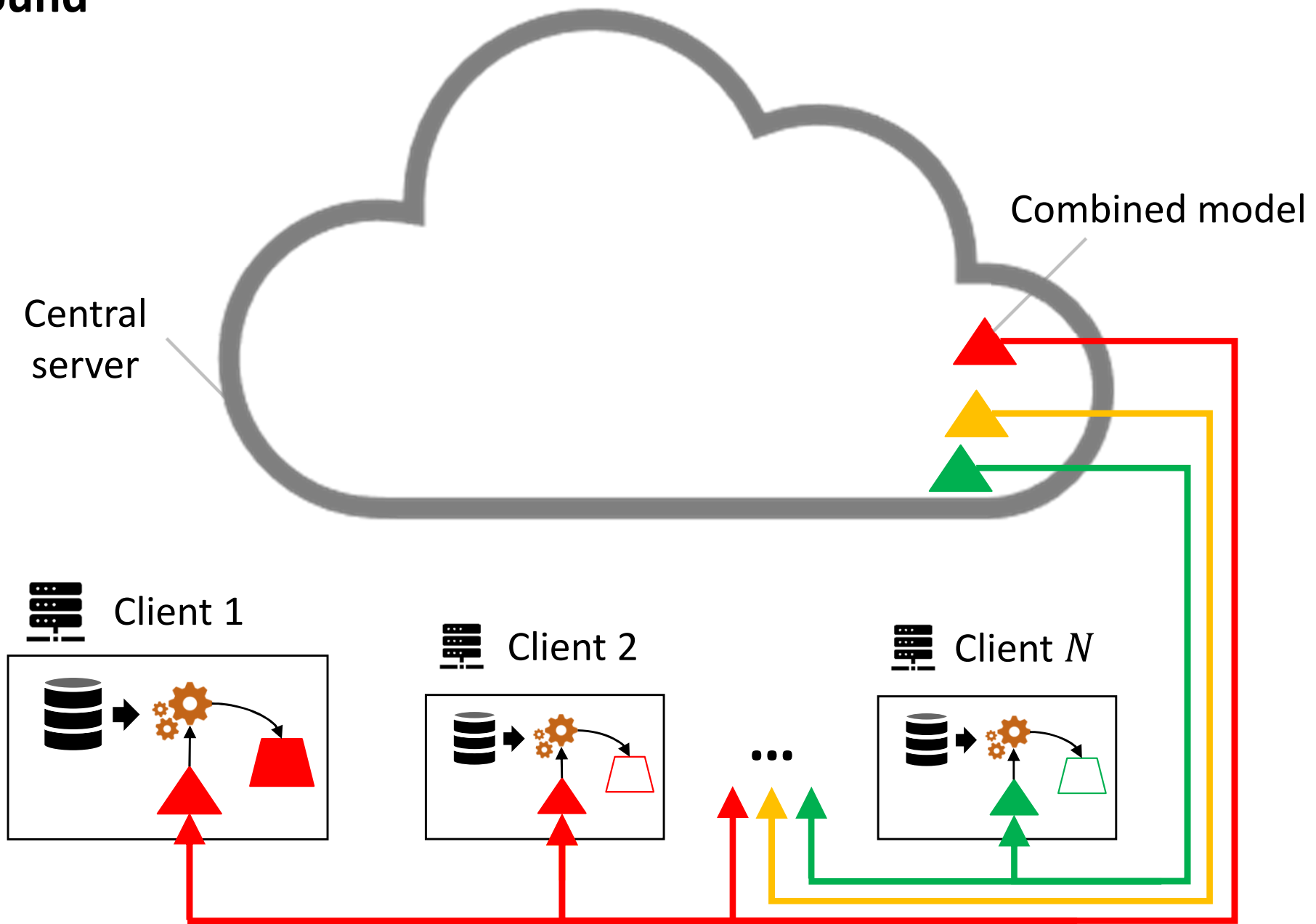
Next Round



Next Round



Next Round



Paderborn University Bearing Dataset

Design of training datasets

Client ID	Operating conditions	Number of samples		
		Healthy	Inner race fault	Outer race fault
1	Shaft speed = 1500 rpm	1200	1200	1200
2	Load torque = 0.7 Nm	1200	1200	0
3	Radial force = 1000 N	1200	0	1200
4	Shaft speed = 900 rpm	1200	1200	1200
5	Load torque = 0.7 Nm	1200	1200	0
6	Radial force = 1000 N	1200	0	1200
7	Shaft speed = 1500 rpm	1200	1200	1200
8	Load torque = 0.1 Nm	1200	1200	0
9	Radial force = 1000 N	1200	0	1200
10	Shaft speed = 1500 rpm	1200	1200	1200
11	Load torque = 0.7 Nm	1200	1200	0
12	Radial force = 400N	1200	0	1200

3 bearings for each health class

Paderborn University Bearing Dataset

Design of training datasets

Client ID	Operating conditions	Number of samples		
		Healthy	Inner race fault	Outer race fault
1	Shaft speed = 1500 rpm	1200	1200	1200
2	Load torque = 0.7 Nm	1200	1200	0
3	Radial force = 1000 N	1200	0	1200
4	Shaft speed = 900 rpm	1200	1200	1200
5	Load torque = 0.7 Nm	1200	1200	0
6	Radial force = 1000 N	1200	0	1200
7	Shaft speed = 1500 rpm	1200	1200	1200
8	Load torque = 0.1 Nm	1200	1200	0
9	Radial force = 1000 N	1200	0	1200
10	Shaft speed = 1500 rpm	1200	1200	1200
11	Load torque = 0.7 Nm	1200	1200	0
12	Radial force = 400N	1200	0	1200

Cluster 1

Paderborn University Bearing Dataset

Design of training datasets

Client ID	Operating conditions	Number of samples		
		Healthy	Inner race fault	Outer race fault
1	Shaft speed = 1500 rpm	1200	1200	1200
2	Load torque = 0.7 Nm	1200	1200	0
3	Radial force = 1000 N	1200	0	1200
4	Shaft speed = 900 rpm	1200	1200	1200
5	Load torque = 0.7 Nm	1200	1200	0
6	Radial force = 1000 N	1200	0	1200
7	Shaft speed = 1500 rpm	1200	1200	1200
8	Load torque = 0.1 Nm	1200	1200	0
9	Radial force = 1000 N	1200	0	1200
10	Shaft speed = 1500 rpm	1200	1200	1200
11	Load torque = 0.7 Nm	1200	1200	0
12	Radial force = 400N	1200	0	1200

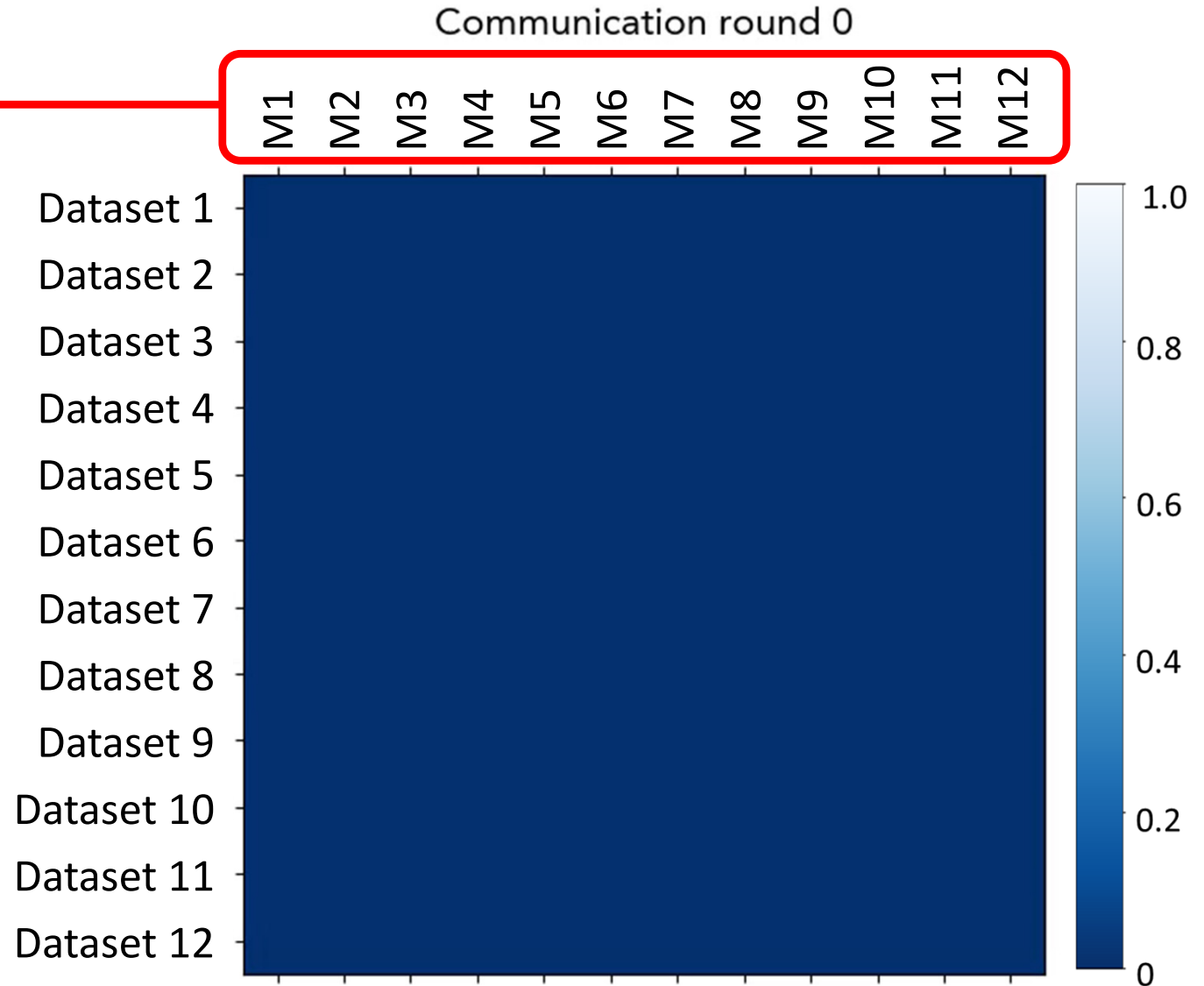
Cluster 1

Cluster 2

Cluster 3

How Does Similarity Matrix Evolve?

12 models trained
at local clients



How Does Similarity Matrix Evolve?

12 models trained at local clients

Communication round 29

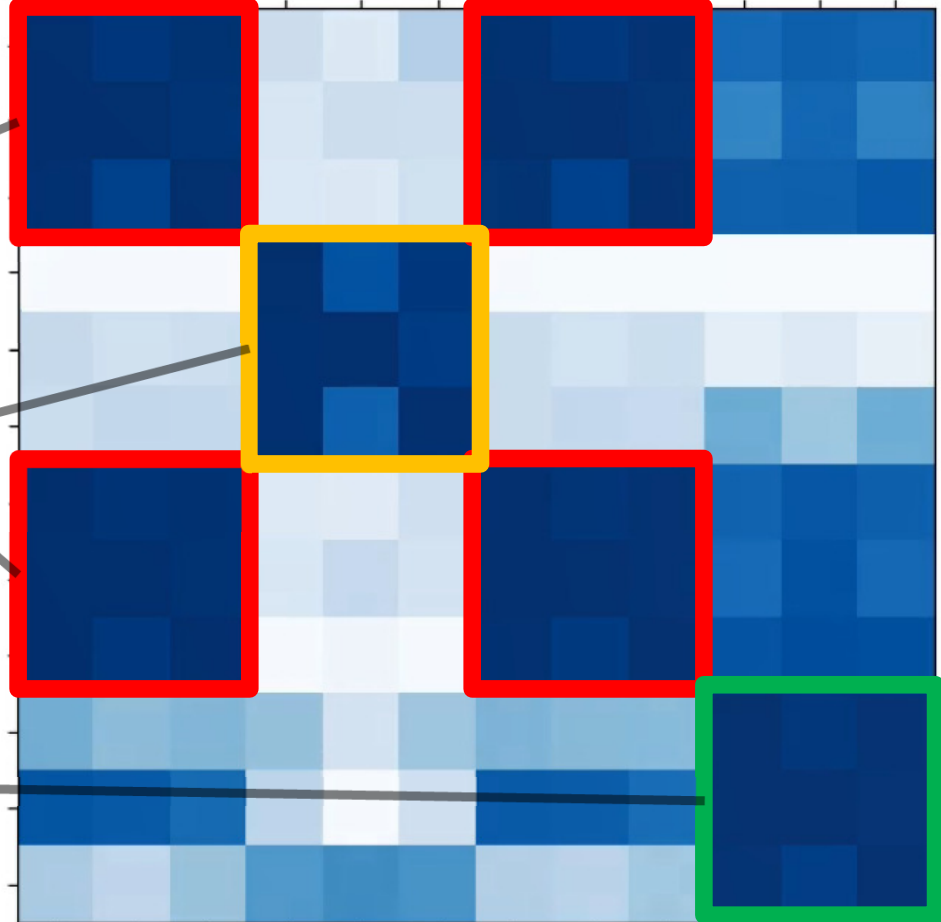
M1 M2 M3 M4 M5 M6 M7 M8 M9 M10 M11 M12

Cluster 1:
clients 1-3, 7-9

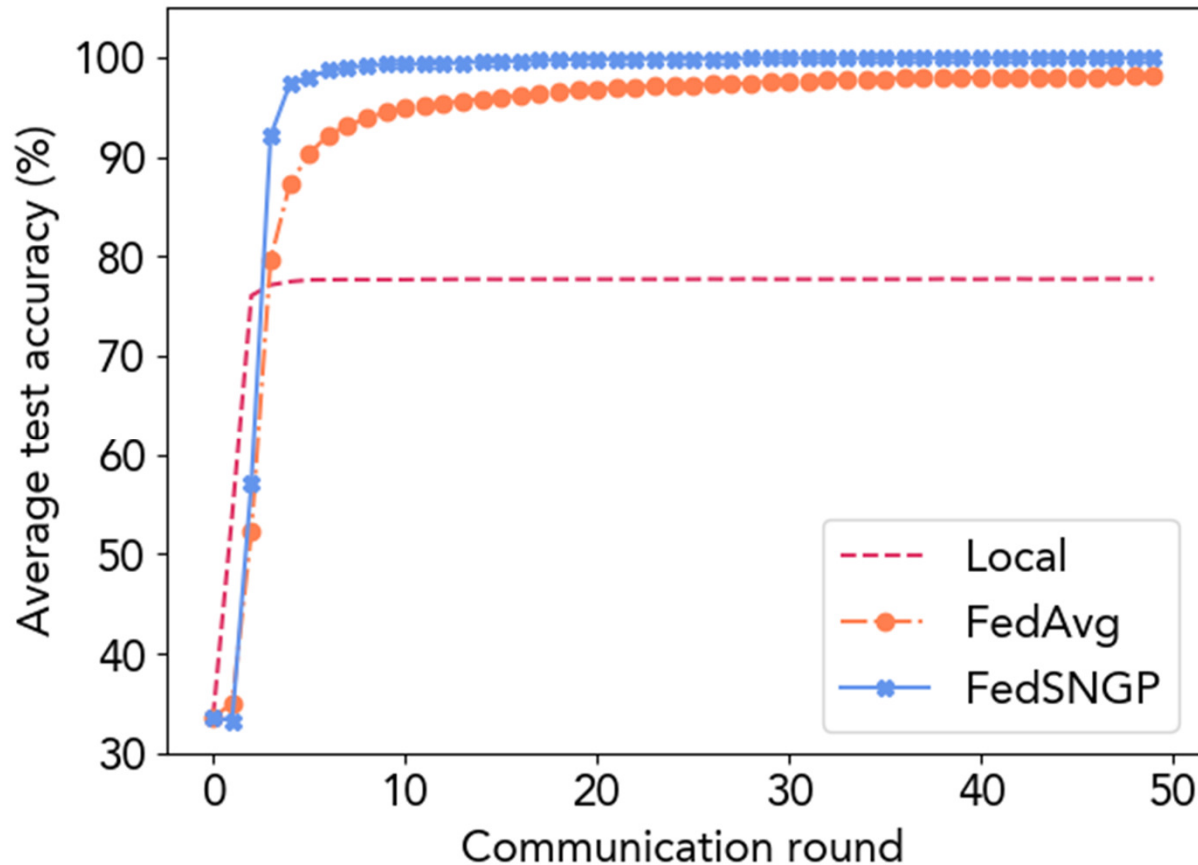
Cluster 2:
clients 4-6

Cluster 3:
clients 10-12

Dataset 1
Dataset 2
Dataset 3
Dataset 4
Dataset 5
Dataset 6
Dataset 7
Dataset 8
Dataset 9
Dataset 10
Dataset 11
Dataset 12



Performance Comparison



FedSNGP compared to two baselines:
local training and **FedAvg**

Hu Group at UConn and Iowa State Univ.

Group Members

- Dr. Mohammad Behtash (Postdoc)
 - Battery Charging Control & Design for Reman
- Yang Kang Chua (PhD), Austin Bray (MS)
 - Prognostics & Real-Time Machine Learning
- Tingkai Li (PhD), Sina Navidi (PhD)
 - Data-Driven Battery Monitoring
- Benjamin Nowacki (PhD)
 - Battery Modeling and Fast Charging Control
- **Dr. Adam Thelen (Modeling Engineer)**
- **Dr. Hao Lu (Assistant Professor at UPC)**
- Dr. Jinqiang Liu (Data Scientist at NOV)
- Dr. Todd Thompson (Staff Engineer at Deere)
- Dr. Venkat Nemani (Data Scientist at Corteva)
- Dr. Yu Hui Lui (Battery Scientist at Rivian)
- Dr. Sheng Shen (ML Engineer at Tula)
- Dr. Meng Li (Data Scientist at NOV)
- Dr. Mohammad Sadoughi (Research Scientist at Amazon)
- Dr. Austin Downey (Assistant Professor at USC)



Research Sponsors



Reliability Engineering & Informatics Laboratory

Thank You!

Q/A

Summary of Results

